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PROCUREMENT SECTION
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2057

DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE

071



U. S. DEPARTMENT OF AGRICULTURE
AGRICULTURAL MARKETING SERVICE
Dairy Division Washington, D. C.

PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.

Codes listed below denote products which are eligible for
USDA grading or inspection service at USDA approved
dairy plants listed in this publication

Butter Products - B

B1 Butter
B2 Whipped Butter
B3 Anhydrous Milk Fat
B4 Butter Oil
B5 99.8% Milk Fat, from Whey Cream
B6 Concentrated Milkfat

Cheese and Cheese Products - C

C1 Cheddar
C2 Colby
C3 American (Cheddar, Colby, Granular
Curd, Washed Curd)
C4 Swiss
C5 Brick
C6 Muenster
C7 Monterey Jack
C8 Limburger
C9 Neufchatel
C10 Cream
C11 Bakers
C12 Cottage
C13 Farmers
C14 Ricotta
C15 Ricottone
C16 Blue
C17 Mozzarella, Part Skim Mozzarella,
Low Moisture Mozzarella, Low
Moisture Part Skim Mozzarella
C18 Provolone
C19 Scamorze, Part Skim Scamorze, Low
Moisture Scamorze, Low Moisture
Part Skim Scamorze
C20 Parmesan
C21 Romano
C22 Hard Grating Cheese
C23 Grated or Shredded Cheese
C24 Grated American Cheese Food
C25 Dry Process American Cheese
C26 Dry Process Cheese Food
C27 Cold-Pack Cheese
C28 Cold-Pack Cheese Food
C29 Blended Dried Cheese
C30 Edam
C31 Gouda
C32 Ground Natural Cheese
C33 Caciocavallo
C34 Asiago
C35 Queso Blanco
C36 Gorgonzola
C37 Bondost
C38 Cheese Curd
C39 Brie
C40 Camembert
C41 Feta
C42 Fontinello
C43 Port du Salut

Dry Milk Products - D

D1 Nonfat Dry milk, Spray Process
D2 Instant Nonfat Dry Milk
D3 Nonfat Dry Milk, Roller Process
D4 Dry Whole Milk, Spray Process
D5 Dry Whole Milk, Roller Process
D6 Dry Buttermilk, Spray Process
D7 Dry Buttermilk, Roller Process
D8 Dry Whey
D9 Dry Skim Milk-Buttermilk Blend, Spray

Milk and Dairy Products - M

M1 Whole Milk
M2 Cream
M3 Whey Cream
M4 Sour Cream (Plant cultured)
M5 Plastic Cream
M6 Packaged Coffee Cream
M7 Skim Milk
M8 Condensed Skim Milk
M9 Condensed Milk
M10 Sweetened Condensed Milk
M11 Evaporated Milk
M12 Buttermilk
M13 Condensed Buttermilk
M14 Whey
M15 Condensed Whey
M16 Ice Cream Mix Base
M17 Infant Formula
M18 Neutralized Buttermilk
M19 Condensed Neutralized Buttermilk
M20 Whey Protein Concentrate

Codes continued on next page.

Codes listed below denote products which are eligible for
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Specialty Products - S

S1 Dry Whey - Buttermilk Blend
S2 Dry Whey-Skim Milk Blend
S3 Dry Dairy Blend
(All Dairy Ingredients)
S4 Dry Dairy Blend (With Cereal
Ingredients)
S5 Calcium Reduced Dried Skim Milk
S6 Dry Cream Substitute
S7 Dry Non-Dairy Food Products
S8 High-Acid Dry Cream
S9 Instant Diet Foods
S10 Lactose
S11 Dry Cultured Buttermilk
S12 Sodium Caseinate
S13 Dry Malted Milk
S14 Condensed Infant Formula for Drying
S15 Dry Infant Formula
S16 Yogurt
S17 Dry Yeast
S18 Dry Mix Base for Frozen Desserts
S19 Dairy Topping
S20 Non-Dairy Topping
S21 Pudding

Specialty Products - S (Cont.)

S22 Dried Skim Milk Modified with Calcium
Hydroxide and Di-sodium Phosphate
S23 Dry Modified Whey - Caseinate Blend
S24 Whey Soy Drink Mix
S25 Dry Whey-Soya-Caseinate Blend
S26 Dry Neutralized Buttermilk
S27 Dry Neutralized Whey
S28 Dry Whey Caseinate Blend
S29 Dry Whey-Soya Isolate Blend
S30 Dry Whey-Soya-Vegetable Fat Blend
S31 Dry Partially Delactosed Whey
S32 Dry Partially Demineralized Whey
S33 Dry Whey Protein Concentrate
S34 White Sauce Mix

Codes shown below denote processing or packaging operations which
meet USDA requirements for facilities and sanitation. Approval is
limited to the designated kind of operation, and does not constitute
eligibility for grading of finished products from such operation,
unless the bulk dairy products or dairy ingredients for packaging
or processing are made by a USDA approved plant. See page 4 and
above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

P1 Butter Packaging
P2 Butter Canning
P3 Nonfat Dry Milk Packaging
P4 Instant Nonfat Dry Milk Packaging
P5 Dry Whole Milk Packaging
P6 Dry Infant Formula Packaging
P7 Dry Cream Substitute Packaging
P8 Diet Food Packaging
P9 Cheese Processing
P10 Natural Cheese Packaging
P11 Dry Egg Solids Mix Packaging
P12 Dry Meat Loaf Mix Packaging
P13 Butteroil Processing
P14 Grated or Shredded Cheese Drying and
Packaging
P15 Dry Dairy Blend Packaging
P16 Egg Nog Dry Blending and Packaging

Packaging and Processing - P (Cont.)

P17 Dry Food Products Blending and
Packaging
P18 Whey Caseinate Blend Drying
P19 Cold-Pack Cheese and Cold-Pack
Cheese Food Manufacturing and
Packaging

DAIRY PLANTS SURVEYED AND
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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|----------------------|--|----------------|---------------------------------------|
| <u>ALABAMA-01</u> | | | |
| 22 | M & T Cheese Co., Inc | Uniontown | C3 |
| <u>ARIZONA-04</u> | | | |
| 15 | United Dairymen of Arizona | Tempe | B1 C3 D1 D6 P1 |
| <u>ARKANSAS-05</u> | | | |
| 60 | Breakstone Sugar Creek Foods, Div. of Kraftco Corp. | Russellville | B1 M1 P1 |
| 801 | Carnation Company | Harrison | M1 |
| 12 | Hills Valley Foods, Inc. | Batesville | C3 M3 |
| 310 | Kraft Foods | Bentonville | C1 C2 C4 C5 C6 C7 M2 M3 |
| 336 | Kraft Foods | Berryville | C3 C7 M2 M3 |
| 698 | Pet, Inc. | Siloam Springs | M1 |
| <u>CALIFORNIA-06</u> | | | |
| 655 | Adohr Farms | Tulare | M14 |
| 649 | California Coop. Creamery | Petaluma | B1 M9 D1 S33 |
| 69 | California Coop. Creamery | Tracy | C17 M2 M20 |
| 720 | California Milk Producers | Artesia | M8 |
| 36 | Carnation Co. | Gustine | M11 |
| 214 | Carnation Co. | Turlock | M1 |
| 44 | Challenge Foods Co. | Los Angeles | P1 |
| 2988 | Consolidated Dairy Products | Los Angeles | P1 |
| 2 | Crystal Cream & Butter Co. | Sacramento | B1 D1 P1 |
| 6 | *Dairyman's Coop. Cry. Assn. | Tulare | B1 D1 D6 M14 M15 P1 S3 |
| 31 | Danish Cry. Assn. | Fresno | B1 D1 D6 |
| 219 | Foremost Foods Co. | Hughson | B1 B3 D1 |
| 33 | Foremost Foods Co. | Lemoore | C17 |
| 541 | Foremost Foods Co. | Loleta | M2 |
| 338 | Foremost Foods Co. | Los Banos | D2 P4 |
| 2401 | Foremost Foods Co. | Willows | B1 D1 D6 M2 M9 |
| 3493 | Gilt Edge Cry. | San Francisco | P1 |
| 4484 | Glenn Milk Producers Assn. | Willows | B1 D1 D6 |
| 1187 | Humboldt Cry. Assn. | Fernbridge | B1 D1 D2 D4 D6 |
| 216 | Knudsen Corp. | Los Angeles | B1 |
| 311 | Knudsen Dairy Products | Tipton | B1 D1 |
| 53 | Knudsen Foods Products | Modesto | D1 M2 |
| 25 | Knudsen Foods Products | Visalia | M14 |
| 65 | Leprino Cheese Company | Newman | B1 C17 |
| 229 | Masson Cheese Corp. | Bell | C33 P14 |
| 3144 | Safeway | Hanford | M14 |
| 748 | San Joaquin Valley Dairymen | Los Banos | B1 D1 D6 M9 P1 |
| 1738 | San Joaquin Valley Dairymen | Newman | B1 D1 D6 M2 P1 |

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|------------------------------|---------------------------------|---------------------|---------------------------------------|
| <u>CALIFORNIA-06 (Cont.)</u> | | | |
| 578 | Sonoma Mission Creamery | South San Francisco | B1 D6 |
| 96 | Stauffer Chemical Co. | Visalia | S31 S33 |
| 4074 | Wilsey Foods Co. | Los Angeles | P1 |
| 1302 | *Wilsey Bennett Co. | San Francisco | P1 |
| <u>COLORADO-08</u> | | | |
| 128 | Beatrice Foods Co. | Denver | B1 P1 |
| 137 | Bredan Creamery Co. | Denver | P1 |
| 91 | Carnation Co. | Johnstown | M11 |
| 56 | Leprino Cheese Co. | Denver | C14 C17 |
| <u>CONNECTICUT-09</u> | | | |
| 111 | Yankee Milk Inc. | Newington | B1 D1 D2 D4 M2 M6 M8 S19 |
| <u>GEORGIA-13</u> | | | |
| 080 | Atlanta Dairies Coop. | Carrollton | C3 M3 |
| 315 | McCadam McGregor Foods | Atlanta | P10 |
| <u>IDAHO-16</u> | | | |
| 16 | Dairymen's Creamery Assn., Inc. | Caldwell | B1 D1 D6 D8 P1 |
| 12 | Hopperdietzel Cheese Factory | St. Anthony | C3 |
| 8 | Ida Gem Dairymen, Inc. | Jerome | B1 C3 C7 D1 D6 D8 |
| 46 | Kraft Foods | Blackfoot | C3 C7 C17 M3 |
| 48 | Kraft Foods | Caldwell | C1 M14 |
| 47 | Kraft Foods | Carey | C3 M3 |
| 2 | Kraft Foods | Pocatello | P10 |
| 50 | Kraft Foods | Ririe | C2 C5 C6 C7 |
| 52 | Kraft Foods | Rupert | C3 C4 M3 |
| 35 | Meadow Gold Dairies | Boise | B1 |
| 59 | Nelson Ricks Cry. Co. | Rexburg | C1 C7 |
| 66 | Pet, Inc. | Buhl | M11 |
| 65 | Salmon Valley Cheese Co. | Salmon | C3 M3 |
| 71 | Swift & Company | Twin Falls | C3 C7 C17 M3 |
| 3 | Swiss Village Cheese Co. | Nampa | C3 C7 |
| 76 | Western General Dairies | Idaho Falls | B1 C3 D1 D4 D6 |
| 60 | Ward's Cheese | Richfield | C3 M3 |
| <u>ILLINOIS-17</u> | | | |
| 65 | Berkshire Foods, Inc. | Chicago | P1 |
| 611 | Breakstone Sugar Creek Foods | Pana | B1 P1 |
| 2650 | Carnation Co. | Jacksonville | P7 S6 |

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|----------------------------|---|---------------|---------------------------------------|
| <u>ILLINOIS-17 (Cont.)</u> | | | |
| 900 | Cloud Machine Co. | Skokie | P7 |
| 56 | Danish Maid Butter Co. | Chicago | P1 P13 |
| 267 | Dean Foods | Pecatonica | D8 P17 S3 S6 |
| 135 | Dean Foods | Rockford | C11 M15 S6 P7 |
| 60 | Dry Milk Products, Inc. | Decatur | S3 S4 S25 |
| 559 | Kolb-Lena | Lena | C1 C2 C4 C39 C40 C41 |
| 122 | Ko-Pac, Inc. | Momence | P16 |
| 561 | Kraft Foods | Galena | C3 C4 M3 |
| 564 | Kraft Foods | Milledgeville | C4 M3 |
| 565 | Kraft Foods | Stockton | C4 M3 |
| 185-M | Lauritzem and Co. | Wheeling | P8 P11 P12 P15 P17 |
| 586-M | Lorraine Cheese Co. | Pittsfield | C1 C2 C3 C4 M3 |
| 205 | Milnot Co. | Litchfield | B1 M11 |
| 582 | Nauvoo Milk Producers, Inc. | Nauvoo | C16 |
| 511 | Tate Cheese Co. | Valley City | P9 |
| 520 | Warren Cheese Plant | Warren | C17 C18 M3 |
| <u>INDIANA-18</u> | | | |
| 1226 | County Line Cheese Co. | Shipsewana | M1 |
| 61 | Goshen Milk Co., Div. of Orrville Milk Co. | Goshen | B1 D1 D6 M2 M8 M9 M12 M13 |
| 95 | Graham Cheese Corp. | Elnora | C1 C2 C6 M3 |
| 119 | Kraft Foods | Dale | C2 C16 M3 |
| 1123 | Miami Valley Milk Producers Assn. | Muncie | B1 P1 |
| 62 | Middlebury Coop. Cry. Co. | Middlebury | B1 |
| 944 | Milnot Co. | Warsaw | B1 M2 M9 M11 |
| 65 | New Paris Cry. Co. | New Paris | B1 M1 M2 |
| 679 | Pet, Inc. | Angola | M1 |
| 962 | Salem Cheese and Milk Co. | Salem | C3 M3 |
| 862 | Wayne Coop. Milk Producers, Inc. | Ft. Wayne | D1 M1 M2 M7 M8 |
| <u>IOWA-19</u> | | | |
| 313 | Ackley Cry. & Locker Plant Inc. | Ackley | M1 |
| 306 | Assoc. Milk Producers, Inc. | Arlington | B1 D1 M1 M12 |
| 66 | Assoc. Milk Producers, Inc. | Corning | M1 |
| 118 | Assoc. Milk Producers, Inc. | Jesup | D6 D8 M1 M2 M13 |
| 30 | Assoc. Milk Producers, Inc. | Kimballton | B1 M1 |
| 75 | Assoc. Milk Producers, Inc. | Lytton | D1 M1 M2 |
| 105 | *Assoc. Milk Producers, Inc. | Mason City | D2 P4 |
| 55 | Assoc. Milk Producers, Inc. | Ryan | C3 M3 M15 |

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|------------------------|---|----------------|---------------------------------------|
| <u>IOWA-19 (Cont.)</u> | | | |
| 296 | Assoc. Milk Producers, Inc. | Sanborn | C1 D1 D8 M2 M3 M15 |
| 96 | *Assoc. Milk Producers, Inc. | Sibley | D1 D2 M2 |
| 295 | Assoc. Milk Producers, Inc. | Sioux Center | D1 M1 M2 |
| 5 | Assoc. Milk Producers, Inc. | Whittemore | C3 D8 M3 |
| 5 | Assoc. Milk Producers, Inc. (Creamery Division) | Whittemore | M1 |
| 12 | Bancroft Coop. Cry. | Bancroft | M1 |
| 320 | *Breakstone Sugar Creek Foods, Div. Of Kraftco Corp. | Dubuque | P1 |
| 16 | Bremer Coop. Cry Co. | Waverly | M1 |
| 21 | Calhoun Coop. Cry. | Lansing | M1 |
| 23 | Carnation Company (North Plant) | Waverly | D2 P4 P7 P8 S9 |
| 25 | Carnation Company (South Plant) | Waverly | D2 P4 S6 |
| 302 | Decorah Cry. Co. | Decorah | C3 M3 |
| 323 | Denver Coop. Cry. Co. | Denver | M1 |
| 8 | Farmers Butter & Cheese Coop. | Wadena | M1 |
| 35 | Farmers Butter & Dairy Coop. | Fredericksburg | B1 D1 D6 |
| 1 | Farmers Coop. Cheese Factory of Frankville | Postville | C3 M3 |
| 196 | Farmers Coop. Cry. Assn. | Cresco | B1 D1 M12 |
| 198 | Farmers Coop. Cry. Assn. | Garner | B1 M1 |
| 40 | Farmers Coop. Cry. Assn. | Greene | M1 |
| 777 | Farmers Coop. Cry. Assn. | Nashua | C3 M3 |
| 319 | Farmers Coop. Cry. Co. | Greeley | M1 |
| 39 | Farmers Coop. Cry. Co. | Waterville | M1 |
| 49 | Farmers Creamery Company | Graettinger | M1 |
| 7 | Gunder Coop. Cheese Factory | Postville | C3 M3 M14 |
| 304 | Kesley Coop. Cry. | Kesley | M1 |
| 214 | Lake Mills Coop. Cry. | Lake Mills | B1 M1 |
| 301 | Little Cedar Coop. Cry. Assn. | Little Cedar | B1 M1 |
| 28 | Ludlow Community Dairy, Inc. | Waukon | C3 M3 |
| 294 | Meadow Land Dairy Assn. | Waukon | B1 D1 D6 |
| 666 | Meinerz Creamery Co. | Cedar Rapids | M1 |
| 299 | Meinerz Creamery Co. (Fern Div.) | Parkersburg | M1 |
| 77 | Meinerz Creamery Co. | Preston | C1 C17 C18 C21 M2 M3 M15 |
| 344 | Meinerz Creamery Co. | Sully | M1 |
| 305 | Meinerz Cry. of Iowa | Fredericksburg | B1 C1 C10 C17 D6 D8 M15 |
| 79 | Mid-America Dairymen, Inc. | Brayton | M1 |
| 289 | Mid-America Dairymen, Inc. | Des Moines | M1 |
| 292 | Mid-America Dairymen, Inc. | Sully | M1 |
| 287 | Miss. Valley Milk Prod. Assn. (Terminal Street) | Dubuque | M1 |
| 22 | Miss. Valley Milk Prod. Assn. | Hopkinton | C1 M3 |
| 61 | Miss. Valley Milk Prod. Assn. | Waterloo | M1 |
| 328 | Miss. Valley Milk Prod. Assn. | Knoxville | M1 |

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|------------------------|--|-----------------|---------------------------------------|----|-----|-------------|
| <u>IOWA-19 (Cont.)</u> | | | | | | |
| 89 | Miss. Valley Milk Prod. Assn. | Luana | C1 | C4 | D8 | M3 |
| 288 | Miss. Valley Milk Prod. Assn. | Maquoketa | B1 | D1 | D6 | M8 |
| 76 | Miss. Valley Milk Prod. Assn. | Waverly | M1 | | | |
| 91 | Oran Coop. Cry. Co. | Oran | M1 | | | |
| 48 | Potter Cheese Factories, Inc. | New Albin | C1 | M3 | | |
| 314 | Potter Siding Coop. Cry. Co. | Tripoli | B1 | M1 | | |
| 93 | Ridgeway Dairy | Ridgeway | C1 | C6 | M3 | |
| 99 | Schley Cheese Co. | Cresco | C3 | M3 | M14 | |
| 325 | St. Lucas Co-op Creamery | St. Lucas | M1 | | | |
| 326 | Stacyville Coop. Cry. Assn. | Stacyville | M1 | | | |
| 106 | State Center Farmers Coop. Cry. Assn | State Center | C3 | M3 | | |
| 107 | Twin County Dairy, Inc. | Kalona | C1 | M3 | | |
| 34 | Wapsie Valley Cry., Inc. | Independence | C3 | M3 | | |
| 96 | Weldon Farm Products, Inc. | Sibley | P4 | | | |
| 47 | Wilton Milk Products Co. | Wilton Junction | C1 | M3 | | |
| 9 | Wisconsin Dairies Coop. | Postville | M1 | | | |
| <u>KANSAS-20</u> | | | | | | |
| 102 | All Star Dairy | Garnett | C3 | M3 | | |
| 461 | Assoc. Milk Producers, Inc. | Hillsboro | C1 | D1 | D8 | M3 M15 |
| 497 | Assoc. Milk Producers, Inc. | Linn | M1 | | | |
| 105 | Atwood Cheese, Inc. | Atwood | C1 | M3 | | |
| 126 | Bit O'Gold Cheese, Inc. | Wamego | C1 | M3 | | |
| 127 | Bogue Cheese, Inc. | Bogue | C1 | M3 | | |
| 149 | Central Kansas Cheese & Milk Co. | Hoisington | C3 | M3 | | |
| 180 | Dwight-Alma Dairy Products | Alma | C1 | M3 | | |
| 327 | Mid-America Dairymen, Inc. | Ellis | M1 | | | |
| 351 | Mid-America Dairymen, Inc. | Erie | M1 | | | |
| 120 | Mid-America Dairymen, Inc. | Ottawa | M1 | | | |
| 350 | *Mid-America Dairymen, Inc. | Sabetha | B1 | D1 | D6 | M2 M7 M8 P1 |
| 375 | Pioneer Cheese Co. | Moundridge | C1 | M3 | | |
| 300 | Richardson and Mattox Milk Transfer Station | Oswego | M1 | | | |
| 428 | Sekan Cheese Co. | Girard | P9 | | | |
| 498 | Whiting Food Co., Inc. | Horton | C1 | M3 | | |

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| <u>KENTUCKY-21</u> | | | |
| 214 | Albany Cheese Co. | Leitchfield | C3 M3 |
| 215 | Armour Creameries | Elizabethtown | C1 C2 M3 |
| 236 | Armour Creameries | Springfield | B1 C3 D1 D6 M3 M8 M9 P1 S26 |
| 211 | Breakstone Sugar Creek | Louisville | B1 B2 P1 |
| 234 | Carnation Co. | Campbellsville | M1 |
| 222 | Carnation Co. | Maysville | M11 |
| 228 | Carnation Co. | Somerset | M1 |
| 216 | Cudahy Co. | Cynthiana | C17 M3 |
| 223 | Cudahy Co. | Harrodsburg | C17 C18 M3 |
| 230 | Cudahy Co. | Russell Springs | C1 M3 |
| 224 | Cudahy Co. | Tompkinsville | C1 M3 |
| 20 | Dairyman's, Inc. | Louisville | B1 D1 M2 |
| 204 | D. I. Manufacturing, Inc. | Glasgow | C1 C17 M3 |
| 221 | Eagle Pass Cheese Co. | Albany | C3 M3 |
| 203 | Kraft Foods | Lawrenceburg | C1 C2 M3 |
| 227 | Kraft Foods | Owenton | C3 M3 |
| <u>LOUISIANA-22</u> | | | |
| 1 | Dairymen's Inc., Gulf Milk Div. | Franklinton | B1 C3 C17 D1 |
| <u>MARYLAND-24</u> | | | |
| 19 | *Maryland-Virginia Milk Prod. Assn. | Laurel | B1 B3 D1 M8 |
| <u>MASSACHUSETTS-25</u> | | | |
| 18 | Yankee Milk, Inc. | W. Springfield | D1 M2 M8 |
| 19 | Yankee Milk, Inc. | Andover | D1 M2 M8 M16 |
| <u>MICHIGAN-26</u> | | | |
| 608 | Constantine Coop. Cry. | Constantine | B1 D1 D4 D6 M1 M2 |

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|---------------------|----------------------------------|----------------|---------------------------------------|-----|-----|-----|----|----|----|--|--|--|
| MICHIGAN-26 (Cont.) | | | | | | | | | | | | |
| 226 | Copper Country Dairy, Inc. | Dollar Bay | C1 | C2 | C3 | | | | | | | |
| 439 | Daggett Cheese Co. | Daggett | C1 | C2 | M3 | | | | | | | |
| 436 | Frigo Cheese Corp. | Carney | M1 | | | | | | | | | |
| 12 | Hudsonville Cry. & Ice Cream Co. | Burnips | B1 | | | | | | | | | |
| 303 | Kalamazoo Cry. Co. | Kalamazoo | B1 | D1 | D4 | D6 | M9 | | | | | |
| 117 | Kraft Foods | Clare | C2 | M3 | | | | | | | | |
| 137 | Kraft Foods | Pinconning | C2 | C5 | C6 | C7 | M3 | | | | | |
| 577 | McDonald Coop. Dairy | Chesaning | M1 | M2 | M8 | M9 | | | | | | |
| 548 | Mead-Johnson & Co. | Zeeland | D1 | P6 | S14 | | | | | | | |
| 123 | Michigan Milk Producers Assn. | Ovid | B1 | D1 | D6 | D8 | M1 | M2 | M9 | | | |
| 380 | Michigan Producers Dairy Co. | Adrian | M1 | M2 | M7 | M8 | M9 | | | | | |
| 242 | Michigan Producers Dairy Co. | Sebewaing | B1 | D1 | D4 | D6 | M1 | M2 | M9 | | | |
| 518 | Ontonagon Valley Coop. | Bruce Crossing | C3 | | | | | | | | | |
| 152 | Pet, Inc. | Charlotte | M1 | | | | | | | | | |
| 17 | Pet, Inc. | Wayland | S6 | | | | | | | | | |
| 765 | Peters Pak | Grand Rapids | B2 | P1 | | | | | | | | |
| 611 | Ross Laboratories | Sturgis | P6 | S14 | | | | | | | | |
| MINNESOTA-27 | | | | | | | | | | | | |
| 001 | Aitkin Coop. Cry. Assn. | Aitkin | M1 | | | | | | | | | |
| 486 | Albany Coop. Cry. | Albany | B1 | M1 | M7 | M12 | | | | | | |
| 064 | Almelund Cry. Co. | Almelund | M1 | | | | | | | | | |
| 597 | Annandale Coop. Cry. Assn. | Annandale | B1 | M7 | M12 | | | | | | | |
| 078 | Assoc. Milk Producers, Inc. | Bagley | M1 | | | | | | | | | |
| 613 | Assoc. Milk Producers, Inc. | Clarkfield | C3 | D8 | M3 | S2 | S3 | | | | | |
| 602 | Assoc. Milk Producers, Inc. | Howard Lake | M1 | | | | | | | | | |
| 246 | Assoc. Milk Producers, Inc. | Lake Benton | M1 | | | | | | | | | |
| 476 | *Assoc. Milk Producers, Inc. | New Prague | D1 | M2 | | | | | | | | |
| 031 | *Assoc. Milk Producers, Inc. | New Ulm | B1 | B2 | D1 | D6 | P1 | | | | | |
| 515 | Assoc. Milk Producers, Inc. | Owatonna | D1 | D6 | M1 | M2 | M8 | | | | | |
| 506 | Assoc. Milk Producers, Inc. | Paynesville | C1 | C2 | C3 | D1 | D8 | M2 | | | | |
| 366 | Assoc. Milk Producers, Inc. | Pelican Rapids | D1 | M2 | S22 | | | | | | | |
| 355 | Assoc. Milk Producers, Inc. | Rochester | C1 | C3 | C7 | M3 | | | | | | |
| 218 | Atwater Creamery Co. | Atwater | B1 | M7 | M12 | | | | | | | |
| 610 | Big Stone Cheese Factory, Inc. | Canby | M1 | | | | | | | | | |

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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|-----------------------------|---|--------------|---|
| <u>MINNESOTA-27 (Cont.)</u> | | | |
| 430 | Bird Island Coop. Creamery | Bird Island | M1 |
| 016 | Blackduck Coop. Cry. | Blackduck | B1 M1 |
| 087 | Blue Ox Coop. Cry. | Brainerd | B1 M1 M7 M12 |
| 360 | Bluffton Coop. Cry. Assn. | Bluffton | B1 M1 M7 M12 |
| 293 | Bock Coop. Cry. | Bock | M1 |
| 046 | Bongards Creameries | Norwood | B1 C1 C2 C6 C7 D8 M15 P9 S3 S4 S10 S31 |
| 199 | Braham Coop. Cry. Assn. | Braham | M1 |
| 615 | *Breakstone Sugar Creek Foods, Div. of Kraftco Corp. | St. Paul | P1 |
| 423 | Brooks Cheese Factory | Brooks | C1 M3 |
| 489 | Brooten Coop Cry. Assn. | Brooten | M1 |
| 256 | Brownton Coop. Cry. Assn. | Brownton | M1 |
| 301 | Buckman Farmers Coop. Cry. Assn. | Buckman | B1 M1 M7 |
| 266 | Cass-Clay Cry., Inc. | Mahnomen | M1 |
| 267 | Cass-Clay Cry., Inc. | Waubun | M1 |
| 281 | Cedar Mills Coop. Cry. Assn. | Cedar Mills | M1 |
| 138 | Clarks Grove Coop. Cry. | Clarks Grove | M1 |
| 490 | Cold Spring Coop. Cry. Assn | Cold Spring | B1 M1 M7 M12 |
| 139 | Conger Coop. Cry. Co. | Conger | B1 M1 |
| 282 | Corvuso Cry. Co. | Cosmos | M1 |
| 041 | Cromwell Coop. Cry. Assn. | Cromwell | B1 M1 |
| 361 | Dalton Coop. Cry. Assn. | Dalton | M1 |
| 285 | Dassel Coop. Dairy Assn. | Dassel | B1 M7 M12 |
| 653 | Delmark Co., Inc. (The) | Minneapolis | P3 P4 P11 P12 P15 |
| 391 | Edgerton Coop. Cry. | Edgerton | M1 |
| 549 | Elgin Coop. Cry. Assn. | Elgin | C3 M3 M14 |
| 363 | Elizabeth Coop. Cry. Assn. | Elizabeth | M1 |
| 302 | Elmdale Creamery Assn. | Bowlus | M1 |
| 239 | Elysian Coop. Cry. Assn. | Elysian | M1 |
| 393 | Erskine Cry. Assn. | Erskine | M1 |
| 557 | F & A Cheese Co. | Aldrich | M1 |
| 652 | F & A Cheese Co. | Bertha | M1 |
| 433 | Fairfax Coop. Cry. Assn. | Fairfax | M1 |
| 521 | Farmers Butter & Dairy Coop. | Bixby | M1 |
| 247 | Farmers Coop. Cry. Assn. | Balaton | M1 |
| 351 | Farmers Coop. Cry. Assn. | Eyota | B1 M1 M7 M12 |
| 377 | Farmers Coop. Cry. Assn. | Goodridge | M1 |
| 245 | Farmers Coop. Cry. Assn. | Hendricks | M1 |
| 060 | Farmers Coop. Cry. Assn. | Montevideo | M1 M2 |
| 056 | Farmers Coop. Cry. Assn. | Pillager | B1 M1 |
| 294 | Farmers Coop. Cry. Co. | Foreston | M1 |
| 405 | Farmers Cry. | Cyrus | B1 M12 |
| 406 | Farwell Coop. Cry. Assn. | Farwell | M1 |
| 394 | Fertile Cry. Assn. | Fertile | M1 |

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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|-----------------------------|--|---------------|---------------------------------------|
| <u>MINNESOTA-27 (Cont.)</u> | | | |
| 288 | *First District Assn. | Litchfield | C1 D1 M2 M3 M7 M12 |
| 225 | First District Assn. (Sunburg Branch) | Sunburg | B1 M1 M12 |
| 303 | Flensburg Coop. Cry. Assn. | Flensburg | M1 |
| 289 | Forest City Coop. Cry. Assn. | Litchfield | M1 |
| 582 | Fremont Coop. Cry. Assn. | Utica | M1 |
| 106 | Garfield Coop. Cry. Assn. | Garfield | B1 M1 M7 |
| 143 | Geneva Coop. Cry. | Geneva | M1 |
| 020 | Gilman Coop. Cry. | Gilman | B1 M1 M7 M12 |
| 257 | Glencoe Butter & Produce Assn. | Glencoe | B1 C1 D1 D6 D8 M1 M3 M15 |
| 407 | Glenwood Cry. | Glenwood | M1 |
| 124 | Granger Farmers Coop. Cry. Assn. | Granger | M1 |
| 271 | Grygla Coop. Cry. | Grygla | M1 |
| 583 | Hart Creamery Assn. | Rushford | M1 |
| 435 | Hector Farmers Coop. Cry. | Hector | M1 |
| 384 | Hinckley Coop. Cry. Assn. | Hinckley | M1 |
| 166 | Hoffman Coop. Cry. Assn. | Hoffman | B1 M1 M7 M12 |
| 518 | Hope Coop. Cry. Assn. | Hope | B1 M7 M12 |
| 191 | Houston-Money Creek Coop. Cry. | Houston | C3 M3 M14 |
| 548 | Inter-Lake Coop. Assn. | Browns Valley | M1 |
| 565 | Janesville Cry. Assn. | Janesville | M1 |
| 240 | Kilkenny Cry. Assn. | Kilkenny | M1 |
| 502 | Kraftco Corp., Kraft Foods | Melrose | C16 C17 M3 M15 |
| 630 | Kraftco Corp., Kraft Foods | R.R., Melrose | C3 C4 C5 C6 C20 M3 M15 |
| 221 | Lake Lillian Coop. Cry. Assn. | Lake Lillian | B1 M7 M12 |
| 436 | Lakeside Coop. Cry. Assn. | Buffalo Lake | M1 |
| 107 | *Land O'Lakes, Inc. | Alexandria | D1 M2 |
| 547 | *Land O'Lakes, Inc. | Browerville | B1 D1 D6 P1 |
| 192 | Land O'Lakes, Inc. | Caledonia | M1 |
| 202 | Land O'Lakes, Inc. | Dalbo | C17 M2 M3 M15 |
| 443 | *Land O'Lakes, Inc. | Faribault | B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23 |
| 398 | *Land O'Lakes, Inc. | Fosston | D1 D2 M1 M2 |
| 555 | Land O'Lakes, Inc. | Lake City | D1 D8 S23 S24 |
| 448 | *Land O'Lakes, Inc. | Luverne | D1 D4 M2 |
| 298 | *Land O'Lakes, Inc. | Milaca | D1 M1 M2 M7 M8 |
| 085 | *Land O'Lakes, Inc. | Mountain Lake | B1 D1 D2 D6 P1 |
| 369 | *Land O'Lakes, Inc. | Perham | C1 C2 D1 D8 M2 M3 |
| 385 | *Land O'Lakes, Inc. | Pine City | D1 D6 M1 M2 S2 S3 |
| 156 | Land O'Lakes, Inc. | Pine Island | C1 D8 M3 M15 |
| 588 | Land O'Lakes, Inc. | Rollingstone | M1 |
| 451 | Land O'Lakes, Inc. | Roseau | M1 |
| 130 | *Land O'Lakes, Inc. | Spring Valley | D1 D6 D8 M1 M2 S1 S2 S3 S24 |
| 305 | Lastrup Coop. Cry. | Lastrup | M1 |
| 324 | LeRoy Coop. Cry. Assn. | LeRoy | M1 |

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|-----------------------------|---|--------------|---|
| <u>MINNESOTA-27 (Cont.)</u> | | | |
| 242 | LeSueur Cry., Inc. | LeSueur | C1 M3 M15 |
| 082 | Leonard Coop. Cry. Assn. | Leonard | M1 |
| 306 | Little Rock Coop. Cry. Co | Royalton | B1 M1 M7 M12 |
| 543 | Long Prairie Cry. Assn. | Long Prairie | M1 |
| 570 | Maple Island, Inc. | Stillwater | D4 S14 S15 S18 S24 S25 S28 S29 |
| 148 | Maple Island, Inc. | Wanamingo | D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18 |
| 353 | Marigold Foods, Inc. | Rochester | M4 M14 |
| 399 | McIntosh Coop. Cry. Assn. | McIntosh | M1 |
| 584 | Meadow Land Dairy Assn. | Lewiston | M1 |
| 126 | Meadow Land Dairy Assn. | Mabel | M1 |
| 127 | Meadow Land Dairy Assn. | Preston | B1 D1 D4 D6 P3 P5 P8 P15 S3 S4 |
| 519 | Medford Cry. Assn. | Medford | M1 |
| 499 | Meire Grove Coop. Dairies Assn. | Melrose | M1 |
| 530 | Mid-America Dairymen, Inc. | Benson | M1 |
| 533 | Mid-America Dairymen, Inc. | Bertha | D8 M1 |
| 030 | Mid-America Dairymen, Inc. | Essig | M1 |
| 093 | Mid-America Dairymen, Inc. | Farmington | C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19 |
| 367 | Mid-America Dairymen, Inc. | Fergus Falls | C1 M3 M15 |
| | Mid-America Dairymen, Inc. | Hutchinson | S17 |
| 135 | Mid-America Dairymen, Inc. | Twin Lakes | M1 |
| 260 | Mid-America Dairymen, Inc. | Winsted | C3 M3 M15 S10 |
| 484 | *Mid-America Dairymen, Inc. | Winthrop | B1 D1 D6 D8 M12 P1 S31 |
| 646 | Mid-America Dairymen, Inc. | Zumbrota | C1 C3 D8 M3 M15 S3 S4 |
| 485 | Mid-America Dairymen, Inc. (Cry. Div.) | Winthrop | M1 |
| 108 | Millerville Coop. Cry. Assn. | Brandon | B1 M1 M7 M12 |
| 109 | Miltona Cry. Assn. | Miltona | B1 M1 M7 M12 |
| 287 | Modern Craftmen's Milk Assn. | Watkins | C1 M3 M15 S10 S31 |
| 647 | National Farmers Organization | Albertville | M1 |
| 529 | National Farmers Organization | Appleton | B1 D1 M1 M12 |
| 638 | National Farmers Organization | St. Charles | M1 |
| 639 | National Farmers Organization | Sauk Centre | M1 |
| 110 | Nelson Cry. Assn. | Nelson | M1 |
| 482 | New Auburn Cry. Assn. | New Auburn | M1 |
| 222 | New London Cry. Assn. | New London | M1 |
| 339 | Nicollet Food Products | Nicollet | D1 D6 S3 S23 S25 S26 S28 S30 |
| 585 | Nodine Coop. Cry. Assn. | Dakota | M1 |

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| <u>MINNESOTA-27 (Cont.)</u> | | | |
| 157 | North Star Cry. Co. | Kenyon | B1 M1 M7 |
| 022 | Oak Park Coop. Cry. Assn. | Oak Park | M1 |
| 424 | Oklee Creamery Assn. | Oklee | M1 |
| 112 | Osakis Cry. Assn. | Osakis | M1 |
| 636 | Pace Dairy Foods Co. | Rochester | P9 P10 |
| 004 | Palisade Coop. Cry. Assn. | Palisade | M1 |
| 505 | Paynesville Coop. Cry. Assn. | Paynesville | M1 |
| 372 | Perham Coop. Cry. Assn. | Perham | B1 M1 M7 |
| 309 | Pierz Coop. Assn. | Pierz | M1 |
| 556 | Plainview Milk Products Assn. | Plainview | B1 D1 M12 |
| 568 | Plum Valley Cry. | Waldorf | B1 C1 C2 D3 |
| 425 | Plummer Coop. Cry. Assn. | Plummer | M1 |
| 190 | Potter Cheese Factories, Inc. | Hokah | C1 M1 M3 |
| 300 | Princeton Coop. Cry. | Princeton | B1 M7 M12 |
| 326 | Racine Cry. Assn. | Racine | M1 |
| 310 | Ramey Farmers Coop. Cry. | Foley | M1 B1 |
| 545 | Reynolds Coop. Cry. Assn. | Long Prairie | M1 |
| 023 | Rice Farmers Coop. Cry. Co. | Rice | B1 M1 M7 |
| 508 | Richmond Cry. Co. | Richmond | M1 |
| 587 | Ridgeway Foods, Inc. | Houston | C1 M1 |
| 400 | Rindal Coop. Dairy Assn. | Fertile | M1 |
| 356 | Rock Dell Coop. Cry. Co. | Byron | M1 |
| 113 | Rose Coop. Cry. Assn. | Eagle Bend | M1 |
| 261 | Round Grove Coop. Cry. Assn. | Stewart | M1 |
| 312 | Royalton Coop. Cry. Assn. | Royalton | M1 |
| 341 | St. Peter Cry. Co. | St. Peter | B1 D1 D4 D8 D9 M8 M13 S3 S4 S25 S26 S28 S29 |
| 512 | Sauk Centre Coop. Cry. Assn. | Sauk Centre | M1 M2 |
| 348 | Shelly Farmers Coop. Cry. Assn. | Shelly | M1 |
| 213 | Sioux Valley Coop. Cry. Co. | Sioux Valley | M1 |
| 313 | Sobieski Coop. Cry. Assn. | Little Falls | M1 |
| 602 | Sonstegard Foods, Inc. | Howard Lake | S24 |
| 251 | Southwestern Minnesota Dairy Assn. | Russell | B1 M1 M8 |
| 037 | Springfield Coop. Cry. Assn. | Springfield | B1 M1 |
| 410 | Starbuck Creamery Co. | Starbuck | M1 |
| 635 | Stauffer Chemical Company | Rochester | S10 S31 S33 |
| 314 | Swanville Coop. Cry. | Swanville | M1 |
| 380 | Thief River Falls Coop. Cry. Assn. | Thief River Falls | B1 M1 M12 |
| 444 | Treasure Cave, Inc. | Faribault | C16 |
| 044 | Twin Ports Coop. Dairy Assn. | Moose Lake | M1 |
| 373 | Underwood Coop. Cry. Co. | Underwood | M1 M7 |
| 525 | Union Cry. Assn. | Blooming Prairie | B1 M1 M7 M12 |

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|-----------------------------|---------------------------------------|------------------|---------------------------------------|----|-----|-----|---------|
| <u>MINNESOTA-27 (Cont.)</u> | | | | | | | |
| 315 | Upsala Coop. Cry. Assn. | Upsala | M1 | | | | |
| 374 | Urbank Coop. Cry. Assn. | Parkers Prairie | B1 | M1 | M7 | M12 | |
| 114 | Valley Cry. Assn. | Garfield | M1 | | | | |
| 098 | Vernon Coop. Cry. Assn. | Hayfield | B1 | C3 | C41 | D1 | M14 |
| 453 | Wannaska Cry. Assn. | Wannaska | M1 | | | | |
| 099 | West Concord Butter & Cheese Assn. | West Concord | M1 | | | | |
| 264 | West Lynn Coop. Cry. | Hutchinson | M1 | | | | |
| 594 | Wilson Coop. Cry. Assn. | Winona | M1 | | | | |
| 265 | Winsted Farmers Coop. Cry. Assn. | Winsted | M1 | | | | |
| 133 | Wykoff Coop. Cry. | Wykoff | M1 | | | | |
| <u>MISSISSIPPI-28</u> | | | | | | | |
| 12 | Cooper Cheese Co. | Brooksville | C3 | M3 | | | |
| 20 | McClendon Cheese Co. | Newton | C3 | M3 | | | |
| 31 | McClendon Cheese Co. | Booneville | C3 | M3 | | | |
| <u>MISSOURI-29</u> | | | | | | | |
| 102 | Carnation Company | Ava | M1 | | | | |
| 105 | Carnation Company | Eldorado Springs | M1 | | | | |
| 108 | Carnation Company | Mt. Vernon | M2 | M5 | M11 | | |
| 117 | Carnation Company | Seymour | M1 | | | | |
| 144 | Clearfield Cheese Co. | Clinton | P9 | | | | |
| 165 | Cudahy Company | Neosho | P9 | | | | |
| 168 | Producers Creamery Co. | Moberly | C1 | M3 | | | |
| 201 | Foremost Foods Co. | Joplin | M2 | | | | |
| 207 | Foremost Foods Co. | Springfield | M2 | | | | |
| 213 | Frohna Creamery | Frohna | B1 | | | | |
| 301 | Kahoka Cheese Co. | Kahoka | C3 | M3 | P10 | | |
| 337 | Kraft Foods | Springfield | C1 | M3 | | | |
| 397 | Mansfield Cheese Corp. | Mansfield | C1 | M3 | | | |
| 636 | Mid-America Dairymen, Inc. | Aurora | C3 | M3 | | | |
| 513 | *Mid-America Dairymen, Inc. | Cabool | M2 | M8 | | | |
| 516 | Mid-America Dariymen, Inc. | Chillicothe | B1 | M1 | M2 | M8 | M12 M13 |
| 519 | *Mid-America Dairyymen, Inc. | Eldorado Springs | M1 | | | | |
| 183 | Mid-America Dairyymen, Inc. | Emma | C1 | M2 | M3 | | |

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| <u>MISSOURI-29 (Cont.)</u> | | | |
| 528 | *Mid-America Dairymen, Inc. | Lebanon | M1 |
| 534 | *Mid-America Dairymen, Inc. | Springfield | B1 D1 D6 M2 M8 M13 S4 S5 |
| 186 | Mid-America Dairymen, Inc. | Stover | M1 |
| 424 | Milnot Co. | Seneca | B1 M2 M11 |
| 483 | Perryville Cheese Co. | Perryville | C3 M3 |
| 495 | Pet, Inc. | Neosho | M2 M11 |
| 732 | Pioneer Cheese Co. Inc. | West Plains | C1 M3 |
| 021 | Prairie Farms Dairy, Inc., Aro Dressel Div. | St. Louis | B1 M2 M12 P1 |
| 522 | Producers Cry. Co. | Kirksville | C1 M3 |
| 597 | Schreiber, L.D. Cheese Co., Inc. | Carthage | P9 P10 |
| 654 | Stockton Cheese Co. | Stockton | C3 M3 |
| 663 | Sullivan Country Cheese Co. | Milan | C1 M3 |
| 331 | Worrel Transport | Mt. Grove | M1 |
| <u>MONTANA-30</u> | | | |
| 63 | Consolidated Dairies of Lake County | Ronan | B1 C3 |
| 22 | Glacier Mountain Cheese Co. | Gallatin Gateway | C1 |
| <u>NEBRASKA-31</u> | | | |
| 203 | Assoc. Milk Producers, Inc. | Laurel | M1 |
| 196 | Assoc. Milk Producers, Inc. | Plainview | B1 C1 D3 D5 D7 M3 M15 |
| 22 | Beatrice Foods Co. | Lincoln | B1 RP1 |
| 61 | Blue Valley Cheese Co. | Hebron | C17 C18 M3 |
| 222 | Clarks Produce & Milk Transfer | Loretto | M1 |
| 216 | Dodge Dairy Products, Inc. | Dodge | C1 M3 |
| 224 | Kraft Foods Div. of Kraftco Corp. | O'Neill | C1 M3 |
| 93 | Leprino Cheese Manufacturing Co. | Chappell | C17 M2 M3 |
| 172 | Lyons Coop. Cry. | Lyons | B1 D3 D5 |
| 227 | Mid-America Dairymen, Inc. | Broken Bow | M1 |
| 67 | *Mid-America Dairymen, Inc. | Norfolk | B1 B2 D1 D6 M12 P1 |
| 228 | Mid-America Dairymen, Inc. | North Loup | M1 |
| 58 | Mid-America Dairymen, Inc. | Superior | C17 D8 M2 M3 S10 |
| 202 | Neu Cheese Company | Hartington | C1 C2 C7 C30 M3 |
| 74 | Newman Grove Coop. Cry. | Newman Grove | C17 M2 M3 |
| 222 | Orchard Dairy Products | Orchard | C1 C7 D8 M3 |
| 146 | Ord Cheese Co. | Ord | C1 M3 |

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|----------------------------|---|-------------------|---------------------------------------|
| <u>NEBRASKA-31 (Cont.)</u> | | | |
| 43 | Ravenna Cheese Co., Inc. | Ravenna | C1 M3 |
| 24 | Roberts Dairy | Lincoln | B1 C14 M8 P1 |
| 08 | Roberts Dairy Co. | Omaha | M1 M2 |
| 212 | West Point Dairy Products | West Point | B1 |
| 236 | Otto Welke Transfer | Springview | M1 |
| <u>NEW JERSEY-34</u> | | | |
| 2430 | Northfield Cheese Company | Northvale | P9 |
| 751 | Scheps Cheese Co., Inc. | Paterson | C14 C17 |
| <u>NEW YORK-36</u> | | | |
| 8608 | Carnation Co. | South Dayton | M11 |
| 5630 | Coop. Marketing Agency, Inc. | Oneida | B1 D1 D6 P1 |
| 0329 | Crowley's Milk Co., Inc. | Arkport | B1 D1 M8 |
| 0284 | Cuba Cheese & Trading Co. | Cuba | C1 C17 D8 M3 |
| 1563 | Dairylea Coop., Inc. | Vernon | D1 M1 |
| 1564 | Dairylea Coop., Inc. | Vernon | C12 M4 S16 |
| 3417 | Deltown Foods | Frasers | B1 C12 D1 D6 M4 S25 |
| 2631 | Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co. | Prattsburg | B1 D1 M8 |
| 8788 | Emkay Trading Corp. | Blasdel | C10 C11 |
| 3979 | Empire Milk Corp. | Hartlot | C17 M3 |
| 4127 | Friendship Dairies, Inc. | Friendship | B1 B2 C12 C13 D1 M4 |
| 2323 | Kraft Foods | Canton | C1 M3 |
| 8610 | Kraft Foods | Lowville | C1 M15 |
| 8629 | McCadam Cheese Co., Inc. | Chateaugay | C1 C6 M3 M15 |
| 5056 | O-AT-KA Milk Coop., Inc. | Batavia | B1 M8 M11 |
| 3470 | O-AT-KA Milk Coop., Inc. | Collins Center | D1 D4 D6 D8 M8 M15 S27 |
| 8071 | Pollio Dairy Products Corp. | Campbell | B1 C14 C17 |
| 1548 | Queens Farms Dairy, Inc. | Pierrepoint Manor | B1 D1 D4 M8 M9 |
| 3781 | Queens Farms, Inc. | Copenhagen | C1 |
| 5260 | Sano Cheese, Inc. | Spencerport | C14 C15 C17 M14 |
| 823 | Sorrento Cheese Co., Inc. | Buffalo | C14 C17 M3 |

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|----------------------------|--|----------------|---------------------------------------|
| <u>NEW YORK-36 (Cont.)</u> | | | |
| 8601 | Yankee Milk, Inc. | Champlain | D1 |
| 9077 | Zenith-Godley Co., Inc. | New York | P1 |
| <u>NORTH CAROLINA-37</u> | | | |
| 77 | Ashe County Cheese, Inc. | West Jefferson | C1 M3 |
| 76 | Carnation Co. | Statesville | M11 |
| <u>NORTH DAKOTA-38</u> | | | |
| 47 | Adams County Cry. | Hettinger | B1 M1 |
| 8 | Bottineau Coop. Cry. | Bottineau | B1 M1 |
| 10 | Capital City Cheese Co., Inc. | Bismarck | C3 M3 M14 |
| 05 | Capital City Foods, Inc. | Bismarck | B1 |
| 27 | Cass-Clay Cry., Inc. | Drake | M1 |
| 26 | Cass-Clay Cry., Inc. | Edgeley | M1 |
| 14 | Cass-Clay Cry., Inc. | Fairmount | M1 |
| 25 | *Cass-Clay Cry., Inc. | Fargo | B1 C12 D1 D6 M2 P1 S2 |
| 15 | Cass-Clay Cry., Inc. | Jamestown | M1 |
| 13 | Cass-Clay Cry., Inc. | Valley City | M1 |
| 19 | Dickinson Cheese Co., Inc. | Dickinson | C1 M3 M14 |
| 21 | Drake Coop. Cry. | Drake | M1 |
| 22 | Elgin Farmers Cream & Milk Shipping Assn. | Elgin | M1 M2 |
| 92 | Emmons Co. Cheese Corp. | Strasburg | C3 M3 |
| 39 | Hankinson-Milnor Coop. Cry. | Hankinson | M1 |
| 42 | Harvey Cheese, Inc. | Harvey | B1 C1 |
| 45 | Hazen Cheese Co., Inc. | Hazen | C1 M1 M3 |
| 46 | Hebron Coop. Cry. | Hebron | M1 M2 |
| 85 | Lakeland Cheese Co. | Powers Lake | C1 M3 |
| 17 | Lakeview Dairy | Devils Lake | M1 |
| 53 | Lakota Cheese Co. Inc. | Lakota | B1 C1 M3 |
| 82 | Land O'Lakes, Inc. | Oakes | M1 |
| 59 | Lefor Cheese Co., Inc. | Lefor | C1 M3 |
| 67 | McClusky Coop. Cry. | McClusky | B1 |
| 112 | Medina Cheese Co. | Medina | C1 M3 |
| 104 | Peterson Creamery | Williston | B1 |
| 16 | Powers Creamery | Crosby | B1 |
| 88 | Rugby Creamery | Rugby | B1 C3 |
| 89 | Selfridge Cheese Co., Inc. | Selfridge | C3 M3 M14 |
| 31 | Tri-County Creamery | Glen Ullin | B1 M1 |

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DAIRY PLANTS SURVEYED AND
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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|--------------------------------|--|-----------------|---------------------------------------|
| <u>NORTH DAKOTA-38 (Cont.)</u> | | | |
| 105 | Tri-County Weighing Assn., Inc. | Wishek | M1 |
| 96 | Tuttle Dairy Prod., Inc. | Tuttle | C3 M3 |
| 4 | Valley Dairy Products, Inc. | Beach | C3 M3 |
| 11 | Whey-To-Go, Inc. | Bismarck | D8 |
| 94 | Winger Cheese Co., Inc. | Towner | C3 M3 |
| 107 | Wishek Cheese Co. | Wishek | C1 M3 M14 |
| <u>OHIO-39</u> | | | |
| 40 | Beatrice Foods Co. | New Bremen | D1 D8 M1 M2 M8 |
| 101 | Brewster Dairy | Brewster | C2 C4 M3 M14 M15 |
| 36 | Cloverland Dairy | Flushing | B1 P1 M12 |
| 5 | Cudahy Foods Co. | Washington C.H. | C17 C18 M3 |
| 87 | Defiance Milk Prod. Co. (The) Div. of Diehl, Inc. | Defiance | M1 M2 M8 M9 M11 |
| 157 | DMI Inc. | Pickerington | D1 S4 S23 |
| 146 | Eldorado Cry. Co. | Eldorado | D3 |
| 148 | Equity Dairies, Inc. | Ft. Recovery | M1 |
| 39 | Equity Dairies, Inc. | Lima | B1 D1 M1 M2 M8 |
| 147 | Equity Dairies, Inc. | Sardinia | M1 M2 M7 |
| 20 | Fisher Cheese Co. | Wapakoneta | P9 |
| 903 | Holmes Dairy Co. | Millersburg | C4 M3 M14 M15 |
| 154 | International Automated Machines, Inc. | Perrysburg | P7 |
| 125 | Miami Valley Milk Producers Assn. | Dayton | D1 M1 M2 M7 M8 |
| 110 | Miceli Dairy Products | Cleveland | C14 C17 C18 C19 M2 M3 |
| 410 | Middlefield Coop. Swiss Cheese Co. | Middlefield | C4 M3 M14 |
| 152 | Minerva Dairy | Minerva | B1 C1 C2 C3 M3 |
| 153 | Nestle Co. | Marysville | C25 C26 S6 S7 |
| 28 | Orrville Milk Co. | Orrville | D1 D4 M2 M8 |
| 127 | Pet, Inc. | Bryan | M11 |
| 128 | Pet, Inc. | Coldwater | M1 M2 M8 M9 M11 |
| 109 | Westerville Cry., Div. of Beatrice Foods | Covington | D1 M1 M2 M7 M8 M11 |
| <u>OKLAHOMA-40</u> | | | |
| 62 | Assoc. Milk Producers, Inc. | Oklahoma City | B1 D1 |
| 30 | Assoc. Milk Producers, Inc. | Tulsa | C1 C3 D1 M2 |
| 87 | Blaine Dairy Products Co. | Watonga | C3 M3 |

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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|----------------------------|------------------------------|-------------------|---------------------------------------|
| <u>OKLAHOMA-40 (Cont.)</u> | | | |
| 70 | Burkey Creamery | Cushing | B1 |
| 610 | Harp's Green Valley Farms | Shawnee | B4 P1 P2 |
| 81 | Kraft Foods | Sulphur | C3 C5 C6 C17 M3 |
| 607 | Wilsey Bennett, Inc. | Oklahoma City | P1 |
| <u>OREGON-41</u> | | | |
| 56 | Coquille Valley Dairy Coop. | Bandon | C1 |
| 38 | Eugene Farmers Cry. | Eugene | B1 |
| 25 | Farmers Coop. Cry. | McMinnville | B1 D1 |
| 41 | Larsen's Cry. | Oregon City | B1 |
| 34 | Mayflower Farms | Portland | B1 D1 D6 |
| 12 | Raven Cry. Co. | Portland | P1 |
| 30 | Tillamook County Cry. Assn. | Tillamook | B1 C3 |
| <u>PENNSYLVANIA-42</u> | | | |
| 051 | Aldovin Dairy | Tunkhannock | B1 C12 D1 M4 M8 |
| 221 | Beatrice Foods Company | Somerset | D1 |
| 189 | Beaver Meadow Creamery | DuBois | B1 P1 |
| 228 | Bishoff Waynesburg Cry. Co. | Waynesburg | B1 D3 P1 |
| 084 | Borden Co. | Wellsboro | M1 |
| 300 | Carnation Co. | Cambridge Springs | M11 |
| 301 | Carnation Co. | Corry | M1 |
| 227 | Clearfield Cheese Co. | Curwensville | P9 P10 |
| 176 | Coop. Marketing Agency, Inc. | Middlebury Center | B1 D1 D4 D6 |
| 229 | L. D. Kallman Inc. | Coatesville | P1 |
| | T/A Dairy Sales Corp. | | |
| 242 | Dietrich Dairy Inc. | Reading | B1 D1 D4 M8 |
| 208 | Dunnet, C. W. & Co. | Philadelphia | P1 |
| 190 | Keller's Cry. | Harleysville | P1 |
| 189 | Kirk Milk Products, Inc. | DuBois | B1 D1 M2 P1 |
| 037 | Lehigh Valley Farmers Coop. | Allentown | C3 C12 D8 M3 M8 M15 |
| 310 | Mountain Milk Co. | Shippensburg | M1 |
| 082 | Penn Dairies, Inc. | York | D1 M1 M2 M7 M8 M9 M10 |
| 060 | Ready Foods Products, Inc. | Philadelphia | M2 M6 |
| 230 | Sommer Maid Cry. | Doylestown | P1 |
| 264 | Sun-Re Cheese Corp. | Sunbury | C14 |
| 130 | Valley Creamery, Inc. | South Waverly | D1 B1 |
| 100 | Zausner Foods, Inc. | New Holland | C10 C12 M4 |
| <u>SOUTH DAKOTA-46</u> | | | |
| 206 | Assoc. Milk Producers, Inc. | Freeman | B1 D1 D6 M2 |
| 245 | Assoc. Milk Producers, Inc. | Gregory | M1 |
| 208 | Assoc. Milk Producers, Inc. | Lake Preston | M1 |

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|--------------------------------|--------------------------------|----------------|---------------------------------------|-----|-----|-----|-----|-----|--|--|
| <u>SOUTH DAKOTA-46 (Cont.)</u> | | | | | | | | | | |
| 211 | Assoc. Milk Producers, Inc. | Parkston | C1 | M3 | | | | | | |
| 243 | Big Stone Cheese Co. | Castlewood | M1 | | | | | | | |
| 229 | Big Stone Cheese Factory | Big Stone City | B1 | B2 | C1 | C2 | C17 | C18 | | |
| | | | | C19 | C20 | C21 | C22 | | | |
| | | | | C34 | M15 | | | | | |
| 155 | Black Hills Milk Producers | Rapid City | B1 | D1 | D6 | | | | | |
| 203 | Bowdle Cry. & Prod. Co. | Bowdle | B1 | | | | | | | |
| 228 | Cass-Clay Cry., Inc. | Aberdeen | C3 | M1 | M3 | M14 | | | | |
| 231 | Ethan Dairy Products | Ethan | C2 | M3 | | | | | | |
| 232 | Eureka Cheese Factory | Eureka | C1 | M3 | | | | | | |
| 233 | Hoven Dairy Corp. | Hoven | C1 | M3 | | | | | | |
| 244 | Land O'Lakes, Inc. | Faulkton | M1 | | | | | | | |
| 207 | Land O'Lakes, Inc. | Lake Norden | M2 | D1 | | | | | | |
| 156 | *Land O'Lakes, Inc. | Sioux Falls | D1 | M1 | M2 | | | | | |
| 111 | Land O'Lakes, Inc. | Volga | B3 | D1 | D6 | M2 | | | | |
| 219 | Land O'Lakes, Inc. | Webster | M1 | | | | | | | |
| 215 | Landsberger Cry. & Produce Co. | Sisseton | B1 | | | | | | | |
| 241 | Rosebud Cheese Co. | Burke | C1 | M3 | | | | | | |
| 212 | Roslyn Cry. Co. | Roslyn | M1 | | | | | | | |
| 213 | Scotland Dairy Coop. | Scotland | B1 | C1 | | | | | | |
| 235 | Sioux Dairy Coop. Assn. | Mission | C1 | M3 | | | | | | |
| 240 | Sturgis Dairy Corp. | Sturgis | C1 | M3 | | | | | | |
| 137 | Terrace Park Dairy | Sioux Falls | B1 | P1 | M2 | | | | | |
| 242 | Timber Lake Cheese Co., Inc. | Timber Lake | C1 | M3 | M14 | | | | | |
| 237 | Twin Dakotas Dairy Corp. | Pollock | C1 | M3 | | | | | | |
| 234 | Valley Queen Cheese Co. | Milbank | B1 | C1 | M3 | | | | | |
| 238 | Veblen Cheese Factory, Inc. | Veblen | C1 | M3 | | | | | | |
| <u>TENNESSEE-47</u> | | | | | | | | | | |
| 328 | Avalon Cheese Co. | Ardmore | C3 | M3 | | | | | | |
| 036 | Bassett's Dairy Prods Inc. | Bristol | M1 | | | | | | | |
| 321 | Bedford Cheese Co. | Shelbyville | C1 | | | | | | | |
| 327 | Breakstone Sugar Creek Foods | Knoxville | B1 | P1 | | | | | | |
| 335 | Dairymen Inc. | Chattanooga | B1 | | | | | | | |
| 313 | Dairymen Inc. | Lewisburg | D1 | M2 | B1 | | | | | |
| 331 | D. I. Manufacturing, Inc. | Gallatin | B1 | D1 | M2 | M8 | | | | |
| 324 | Kraft Foods | Fayetteville | C4 | M3 | | | | | | |
| 316 | Kraft Foods | Gallatin | C1 | C2 | M3 | | | | | |
| 318 | Kraft Foods | Greeneville | C3 | M3 | | | | | | |
| 326 | Pet, Inc. | Greeneville | M11 | | | | | | | |
| 311 | Rutherford County Coop. Cry. | Murfreesboro | C1 | M3 | M14 | | | | | |

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| <u>TENNESSEE-47 (Cont.)</u> | | | |
| 312 | Swift & Co. | Lawrenceburg | C1 M3 |
| 330 | Swift & Co. | Nashville | B1 P1 |
| 332 | Tennessee Cheese Co. | Woodbury | C3 M3 |
| <u>TEXAS-48</u> | | | |
| 0905 | Assoc. Milk Producers, Inc. | Muenster | C1 |
| 0908 | Assoc. Milk Producers, Inc. | Sulphur Springs | B1 D1 M8 |
| 5482 | Carnation Company | Sulphur Springs | M11 |
| 6101 | Collier Industries | Fort Worth | B1 P1 |
| 7868 | Navasota Cheese Co., Inc. | Navasota | C1 |
| 8950 | New Ulm Cry. Co. | New Ulm | B1 |
| <u>UTAH-49</u> | | | |
| 64 | Clearfield Cheese Co. | Wellsville | P9 |
| 61 | Gossner Cheese Factory | Logan | B1 C1 C4 C7 |
| 44 | L. D. Schreiber Cheese Co., Inc. | Logan | P9 P10 |
| 57 | UCN Dairy Association | Beaver | C1 M3 |
| 63 | Western Dairy Coop. Inc. (WDCI) | Richmond | B1 C3 |
| 08 | Western General Dairies Ogden Division | Ogden | B1 C1 D1 D8 |
| 04 | Wilsey Foods Inc. | Salt Lake City | P1 |
| <u>VERMONT-50</u> | | | |
| 11 | Grafton Village Cheese Co., Inc. | Grafton | C1 P10 |
| 08 | Hood, H. P. & Sons | Newport | D1 D4 |
| 03 | Hood, H. P. & Sons | St. Albans | B1 C12 D1 D6 D8 |
| 40 | Kraft Foods | Middlebury | C4 C14 M3 |
| 39 | Kraft Foods | Troy | C1 M3 |
| 41 | Lucille Farm Products, Inc. | Swanton | C17 C18 M2 |
| 60 | St. Albans Coop. Cry. | St. Albans | B1 D1 D10 M8 |
| <u>VIRGINIA-51</u> | | | |
| 9410 | Beatrice Foods Company Valley Milk Producers Div. | Strasburg | B1 D1 M8 |
| 9412 | Kraft Foods | Independence | C1 M3 |
| 9414 | Pet Milk Co. | Abingdon | M1 |

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| <u>WASHINGTON-53</u> | | | |
| 23 | Arden Farms Co. | Moses Lake | B1 |
| 29 | Carnation Co. | Seattle | B1 |
| 77 | Commercial Creamery | Spokane | B1 P1 |
| 76 | Consolidated Dairy Products Co. | Seattle | P1 P9 |
| 62 | Consolidated Dairy Products Co. | Spokane | D1 M2 |
| 11 | Darigold Farms | Chehalis | C3 M14 |
| 48 | Darigold Farms | Issaquah | B1 D1 D6 P1 |
| 03 | *Darigold Farms | Lynden | D1 D6 M2 |
| 72 | Dob Div. of Fairmont Foods Company (The) | Olympia | C3 C7 C17 |
| 25 | Foremost Foods Co. | Seattle | B1 |
| 35 | Inland Empire Dairy Assn. | Spokane | B1 |
| 75 | Turner & Pease Co. | Seattle | P1 |
| <u>WISCONSIN-55</u> | | | |
| 363 | A-G Coop. Cry. | Arcadia | B1 C3 M3 M15 |
| 1258 | Alaska Farmers Coop. | Kewaunee | C1 C2 M3 |
| 358 | Alcan Cry. Co. | Richland | B1 M18 |
| 1430 | Alder Creek Cheese Factory | Fremont | C1 C2 C7 M3 |
| 310 | Alto Coop. Cry., Astico Div. | Astico | M1 |
| 0112 | Alto Coop. Cry. | Waupun | C3 M1 M3 M14 |
| 0305 | Alto Coop. Cry., Westfield Div. | Westfield | C1 C2 M3 |
| 835 | Amery Foods Co. | Amery | B1 M7 |
| 0528 | Andersonville Coop. Dairy | Ashland | C3 M3 |
| 2108 | Arpin Dairy | Arpin | C3 C17 C18 M3 |
| 1244 | Arthur Dairy | Cadott | C1 C2 C7 M3 |
| 1949 | Assoc. Milk Producers, Inc., Marathon-Clark District | Abbotsford | C3 M3 |
| 71 | Assoc. Milk Producers, Inc. | Antigo | M1 |
| 483 | Assoc. Milk Producers, Inc. | Belleville | M1 |
| 0226 | Assoc. Milk Producers, Inc. | Blair | C1 C3 |
| 152 | Assoc. Milk Producers, Inc. | Madison | C1 M1 M3 M14 |
| 0224 | Assoc. Milk Producers, Inc. | Menasha | C3 M1 M3 |
| 6 | Assoc. Milk Producers, Inc. | Mt. Horeb | D1 M1 M2 M8 M9 |
| 425 | Assoc. Milk Producers, Inc. | Portage | P9 P10 |
| 410 | Assoc. Milk Producers, Inc. | Shullsburg | M1 |
| 1 | Assoc. Milk Producers, Inc. | Turtle Lake | D1 M1 M2 |
| 1937 | Bahl "A" Milk Co. Inc. | Fennimore | C1 C2 C4 C7 M1 M3 |
| 0495 | Bamford Cheese Factory | Plymouth | C20 C21 M3 |
| 0730 | Bear Valley Cheese Factory | Hillpoint | C1 C3 M3 |
| 123 | Beatrice Foods Co., Wright & Wagner Div. | Beloit | C25 C29 D1 P17 S3 S7 |

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| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 140 | Beechwood Cheese Co. | Adell | C5 C6 M3 |
| 1038 | Belle Plaine Cheese Factory | Shawano | C1 C2 M3 |
| 1265 | Bellinger Dairy | Thorp | C3 M1 M3 |
| 1246 | Benecke's Cheese Factory | Denmark | C1 M3 |
| 844 | Biggs Cheese Co. | Argyle | C1 C2 C7 M3 |
| 0980 | Biglow Butter & Cheese Factory | Avoca | B1 C3 C5 C6 C7 M3 |
| 1966 | Bletsoe Dairy Inc. | Neillsville | C3 M3 |
| 2050 | Blue Star Cheese Factory | Denmark | C1 C2 M3 |
| 0204 | Borden Foods Co. | New London | C1 C2 C3 C4 C6 M1 M3 M15 P10 |
| 487 | Borden Foods Co. | Plymouth | P9 P10 P19 |
| 0343 | Bosstown Cheese Factory | Richland Center | C1 M3 |
| 0669 | Branch Cheese Co. | Branch | C3 C17 M3 |
| 2171 | Brill Coop. Cry. | Brill | C3 M3 M14 |
| 0896 | Brookside Cheese Factory | Abrams | C1 C2 C7 M3 |
| 0949 | Brookside Cheese Factory | Stratford | C1 M3 M14 |
| 1259 | Brush Hollow Cheese Factory | Viroqua | C3 M3 |
| 0156 | Brushville Cheese Factory | Pine River | C1 M3 |
| 0472 | Buck Grove Coop. Assn. | Mineral Point | C1 M3 |
| 2115 | Bud Cheese Factory | Viroqua | C3 M3 |
| 1953 | Buena Vista Cheese Factory | Lone Rock | C3 M3 |
| 1849 | Butternut Cheese Factory | Butternut | C3 |
| 0700 | Cady Cheese Factory | Wilson | C3 M3 |
| 498 | Calumet Cheese Co. Inc. | Hilbert | C32 P9 P10 P19 |
| 499 | Carnation Co. | Chilton | D2 P4 |
| 740 | Carnation Co. | Oconomowoc | P7 S6 S7 S13 |
| 0336 | Carr Cheese Factory | Cuba City | C1 C2 C5 C6 M3 |
| 1710 | Carr Valley Cheese Factory | LaValle | C1 M3 |
| 0257 | Cassel Gardens Farmers Coop. | Marathon | C2 C3 M3 |
| 0250 | Catawba Cry. & Cheese Factory | Catawba | C3 M3 |
| 0671 | Cedar Grove Cheese Factory | Plain | C3 M3 |
| 138 | Central Cheese & Butter Assn. | Rice Lake | C1 C2 C7 M3 |
| 160 | Chalet Cheese Coop. | Monroe | C1 C5 C8 M3 |
| 0109 | Chaseburg Coop. Cry. | Chaseburg | C1 M3 |
| 821 | Cheez Company Inc. | Wisconsin Rapids | P9 P10 |
| 0440 | Cherry Grove Cheese Factory | Edgar | C3 M3 |
| 1065 | Cherryland Dairies | Casco | C1 C2 M3 |
| 1889 | Chili Milk Pool Coop. | Chili | C1 C2 M3 M14 |

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| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 0746 | Clark County Central Cheese Factory | Greenwood | C3 M3 |
| 337 | Clifton Farmers Coop. Cry. | Camp Douglas | M1 |
| 0477 | Clover Belt Cheese Factory | Edgar | C1 C2 C6 C17 M2 M3 |
| 0501 | Clover Cream Dairy Products Co. | Marshfield | C17 M2 |
| 1132 | Clover Hill Coop. Cheese Factory | Curtiss | C3 M3 |
| 0956 | Clover Hill Dairy Co. | Stratford | C3 M3 M14 |
| 0871 | Cloverleaf Cheese Factory | Neenah | C1 C2 M3 |
| 0451 | Cloverleaf Cheese Factory | Stanley | C3 M3 |
| 0397 | Coleman Cheese Factory | Coleman | C17 C18 C34 M3 |
| 288 | Connorsville Coop. Cry. | Downing | M1 |
| 0319 | Conrath Coop. Dairy | Conrath | C3 M3 |
| 2 | Consolidated Badger Coop. | Appleton | D1 M1 M2 S26 |
| 75 | Consolidated Badger Coop. | Iola | M1 |
| 1950 | Consolidated Badger Coop. | Marshfield | C1 M3 |
| 115 | Consolidated Badger Coop. | Medford | M1 |
| 362 | Consolidated Badger Coop. | Shawano | M1 |
| 197 | Consolidated Badger Coop. | Wittenberg | B1 M1 M2 M8 M9 M19 |
| 369 | Coon Valley Coop. Cry. | Coon Valley | C1 M3 |
| 1879 | Cooper Cheese Co. | Westboro | C3 M3 |
| 1413 | Country Delight, Inc. | Fennimore | M1 |
| 0540 | County Line Cheese Co. | Oconto | C1 M3 |
| 648 | Crystal Lake Cheese Factory, Inc. | Comstock | C1 C2 C3 C5 C6 C8 C37 M3 |
| 255 | Cuba City Cry. | Cuba City | M1 |
| 0290 | Delmar Cheese Factory | Boyd | C1 C2 C3 M3 |
| 759 | Deltown Chemurgic Corp. | Belleville | D8 M15 P17 S28 |
| 0812 | Dickeyville Cheese Factory | Dickeyville | C1 M3 |
| 0145 | Dorchester Cheese Co. | Dorchester | M1 |
| 1349 | Dupont Cheese Factory | Marion | C2 M3 |
| 1245 | Duvall Farmers Cheese Coop. | Luxemburg | C1 M3 |
| 1289 | East Krok Cheese Factory | Kewaunee | C1 C2 M3 |
| 1955 | Eau Galle Cheese Factory | Eau Galle | C20 C21 M3 |
| 0493 | Edelweiss Cheese Co. | Marshfield | C3 M3 |
| 1498 | Edsedell Cheese Factory | Cadott | C3 M3 |
| 1025 | Eiler's Cheese Factory | DePere | C1 C2 M3 |
| 84 | Elastic Factory | Arena | C3 M3 |
| 0735 | Elk Creek Cheese Factory | Viola | C3 M3 |
| 365 | Elk Creek Cheese Co., Inc. | Independence | C1 C2 C7 M3 |
| 0201 | Ellisville Coop. Dairy Assn. | Luxemburg | C1 C2 M3 |
| 356 | Ellsworth Coop. Cry. | Ellsworth | B1 C3 |
| 1531 | Elm Dairy Coop. Assn. | Coleman | C1 M3 |
| 1514 | Elmdale Cheese Factory | Greenwood | C1 M3 |
| 0992 | Elmwood Cheese Factory | Little Suamico | C2 C3 M3 |

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| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 284 | Elroy Community Dairy Coop. | Elroy | C3 M3 |
| 0878 | Excelsior Dairy Assn. | Blue River | C1 M3 |
| 353 | F&A Dairy Products | Dresser | C17 C18 M3 P14 |
| 0754 | Fairview Cheese Factory | Bowler | C1 M3 |
| 1090 | Fairview Cheese Factory | Lancaster | C1 M3 |
| 23 | *Falls Dairy | Colfax | D1 M1 M2 M7 M8 M9 |
| 301 | *Falls Dairy Co. | Jim Falls | B1 C3 C38 M1 M3 M7 M12 |
| 313 | Falls Dairy Co. | Osseo | M1 |
| 385 | Falls Dairy Co. | Stanley | M1 |
| 0101 | Farmers Cry. Co. of Bangor | Bangor | C3 M3 |
| 1355 | Fennimore Branch Cheese Coop. | Fennimore | C1 M3 |
| 2122 | Ferryville Cheese Factory | Ferryville | C1 C2 M3 |
| 1855 | Foremost Blue Moon | Thorp | C3 C16 C36 C43 |
| 1012 | Foremost Foods Co. | Medford | D2 P4 S4 |
| 0502 | Foremost Foods Co. | Marshfield | M15 |
| 778 | Foremost Foods Co. | Plover | D8 S10 S31 S32 S33 |
| 747 | Foremost Foods Co. | Waupun | M15 |
| 0164 | Forest Spring Cheese Factory | Mt. Calvary | C1 C2 C3 C6 C7 M3 |
| 0990 | Four Corners Cheese Factory | Curtiss | C1 C2 M3 |
| 0750 | Frankfort Cheese Factory | Edgar | C1 M3 |
| 2201 | Frigo Cheese Corp. | Lena | C14 C15 C17 C18 C19 M1 M2 M3 |
| 1128 | Frigo Cheese Corp. | Manawa | M1 |
| 0141 | Frigo Cheese Corp. | Wyocena | C16 M1 |
| 0157 | Fritsch Cheese Factory | Cobb | C1 C2 C6 M3 |
| 0987 | Fuhrman's South Shore Dairy | Iron River | C3 M3 |
| 1575 | Gad Cheese Factory | Medford | C3 M3 |
| 3 | Galloway-West Co. | Fond du Lac | B1 C1 C11 C29 D1 D6 D8 M1 M7 M10 S24 S26 |
| 1099 | Gibbsville Cheese Factory | Sheboygan Falls | C1 C2 M3 M14 |
| 0413 | Golden Glow Cheese Factory | Soldiers Grove | C3 M3 |
| 1853 | Golden Guernsey Coop. | Chilton | C1 C3 M3 |
| 184 | Golden Guernsey Dairy Coop. | Waukesha | M1 M2 |
| 0998 | Goldfield Cheese Factory | Pound | C1 M3 |
| 1932 | Gopher Hill Cheese Factory | Hortonville | C1 M3 |
| 0653 | Graf Cry. Co., Inc. | Zachow | B1 B2 M18 P1 |
| 0108 | Grand Meadow Coop. Dairy Co. | Stratford | C3 M3 |
| 1520 | Grass Lake Cheese Factory | Shawano | C1 C2 M3 |
| 721 | Great Atlantic & Pacific Tea Co. | Manitowoc | D2 P4 |
| 0667 | Green Valley Cheese Co. | Cecil | C1 M3 |
| 0324 | Green Valley Coop. Dairy Co. | Auburndale | C1 C3 M3 |

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| | | | | | | | | | | | | |
| <u>WISCONSIN-55 (Cont.)</u> | | | | | | | | | | | | |
| 1866 | Greenwood Milk Products Coop. | Greenwood | C1 | C2 | C7 | M3 | | | | | | |
| 0194 | Halder Coop. Dairy | Mosinee | C3 | M3 | | | | | | | | |
| 0776 | Halvorson Dairy | Colby | C1 | C2 | | | | | | | | |
| 0196 | Harris Cheese Factory | Unity | C1 | C2 | M3 | | | | | | | |
| 0873 | Handrick Cheese Factory | Marion | C1 | C2 | M3 | | | | | | | |
| 0834 | Hatchville Cheese Factory | Menomonie | C3 | M3 | | | | | | | | |
| 512 | Hay Hollow Cheese Factory | Blanchardville | C1 | C5 | C6 | M3 | | | | | | |
| 0288 | Hazelton Cheese Factory | Bagley | C1 | M3 | | | | | | | | |
| 524 | Health Valley Cheese Factory | Juda | C1 | C5 | C6 | C37 | M3 | M14 | | | | |
| 0910 | Hebels Corners Cheese Factory | Denmark | C1 | | | | | | | | | |
| 2037 | Heberlein Cheese Factory | Boscobel | C3 | | | | | | | | | |
| 1444 | Hemlock Cheese Factory | Greenwood | C3 | M3 | | | | | | | | |
| 368 | Hiawatha Valley Dairies | Pigeon Falls | C3 | M3 | | | | | | | | |
| 7 | Hiawatha Valley Dairies Coop. | Sparta | B1 | D1 | M1 | M7 | M12 | P1 | | | | |
| 1227 | Hickory Grove Coop. Cheese Co. | Boscobel | C3 | M3 | | | | | | | | |
| 0676 | Hicks Cheese Co. | Shullsburg | C1 | M3 | | | | | | | | |
| 1512 | Hillside Coop. Cheese Mfg. | Stratford | C3 | M3 | | | | | | | | |
| 0808 | Hillside Coop. Dairy | Denmark | C1 | C2 | M3 | | | | | | | |
| 1196 | Hoernke Cheese Factory | Merrill | C3 | M3 | | | | | | | | |
| 339 | Hoffman Corners Coop. Cry. | Kendall | M1 | | | | | | | | | |
| 1997 | Hollandale Cheese Co. | Hollandale | C1 | C2 | M3 | | | | | | | |
| 0899 | Holton Cheese Co. | Abbotsford | C3 | | | | | | | | | |
| 2008 | Homeland Dairy | Mauston | C1 | C2 | C6 | M3 | | | | | | |
| 0280 | Honey Bee Cheese Factory | Marathon | C1 | C2 | M3 | | | | | | | |
| 326 | Hustler Coop. Cry. | Hustler | M1 | | | | | | | | | |
| 0199 | Indian Head Cheese Factory | Soldiers Grove | C3 | M3 | | | | | | | | |
| 0559 | InoFood Corp. | Merrill | M1 | | | | | | | | | |
| 1273 | Irish Valley Cheese Factory | Plain | C1 | C2 | C6 | M3 | | | | | | |
| 0977 | Issar Cheese Factory | Seymour | C1 | M3 | | | | | | | | |
| 0711 | Kasson Cheese Co., Inc. | Brillion | C1 | C3 | C17 | C18 | C19 | M1 | | | | |
| | | | M2 | M3 | M14 | | | | | | | |
| 48 | Klondike Cheese Coop. | Monroe | C1 | C2 | C5 | C6 | C7 | M3 | | | | |
| 1325 | Kraft Foods | Antigo | C20 | C21 | M1 | M3 | | | | | | |
| 181 | Kraft Foods | Milan | C20 | M1 | M3 | | | | | | | |
| 49 | Kraft Foods | Wausau | C23 | | | | | | | | | |
| 0311 | Krakow Cheese Factory | Krakow | C1 | M3 | | | | | | | | |
| 0401 | Krause Dairy Corp. | Oconto Falls | C1 | M3 | M14 | | | | | | | |
| 1702 | Kriewaldt Cheese Factory | Shawano | C1 | M3 | | | | | | | | |
| 1747 | LaFarge Cry. Co. | LaFarge | C1 | C3 | M3 | | | | | | | |
| 0635 | Lakeside Cheese Factory | Kiel | C1 | C2 | M3 | M14 | | | | | | |
| 291 | Lake-to-Lake Dairy Coop. | Denmark | B1 | D1 | D6 | M1 | M8 | M13 | | | | |
| 0398 | Lake-to-Lake Dairy Coop. | Kiel | B1 | C1 | C2 | C5 | C6 | C7 | M1 | | | |
| | | | M14 | P10 | | | | | | | | |

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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| PLANT NO. | NAME OF FIRM | LOCATION | CODE DENOTING PRODUCT OR OPERATION |
|-----------------------------|--|---------------|---------------------------------------|
| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 413 | *Land O'Lakes, Inc. | Eau Claire | D2 P4 P15 S7 S25 S28 |
| 350 | Land O'Lakes, Inc. | Clear Lake | M11 S21 S35 |
| 402 | Land O'Lakes, Inc. | Luck | M1 |
| 295 | Land O'Lakes, Inc. | Mondovi | M1 |
| 57 | Land O'Lakes, Inc., Cheese Div. | Spencer | P9 P10 |
| 0313 | Laney Cheese Factory | Pulaski | C1 M3 |
| 2124 | Larson Cry. Co. | Gays Mills | C1 |
| 376 | Level Valley Dairy Co. | West Bend | B1 B3 B4 B5 P1 |
| 1556 | Liberty Coop. Cheese | Kennan | C3 M3 |
| 0425 | Liberty Pole Dairy Products | Viroqua | C3 M3 |
| 0279 | Lima Cheese Factory | Waldo | C1 C17 M1 M3 M14 |
| 0499 | Lincoln Center Coop. Dairy Co. | Marshfield | C1 M3 M14 |
| 0270 | Linden Cheese Factory | Linden | C1 C6 M3 |
| 2158 | Livingston Creamery | Livingston | C3 M3 |
| 1505 | Lone Pine Cheese Factory | Platteville | C1 M3 |
| 292 | Lov-It-Cry. Co. | Green Bay | B1 B6 M18 P1 |
| 1039 | Lugano Cheese Co. | Monroe | C17 M3 M14 |
| 1522 | Lynn Dairy | Granton | C1 C2 M3 M14 |
| 1522 | Lynn Proteins | Granton | M20 |
| 307 | Madison Dairy Produce Co. | Madison | B1 M12 P1 |
| 1551 | Maple Grove Cheese Factory | Milladore | C1 C2 M3 |
| 0484 | Maple Hill Coop. Dairy Assn. | Boyd | C1 C2 C3 M3 |
| 82 | Maple Leaf Cheese Coop. | Albany | C1 C2 C5 C7 M3 |
| 0764 | Maple Ridge Coop. Cheese Co. | Boscobel | C3 M3 |
| 1266 | Marathon Cheese Factory | Marathon | C1 C3 M3 |
| 1092 | Marshall Coop. Assn. | Conrath | C1 C2 C3 M3 |
| 0696 | Masanz Dairy | Neillsville | C1 C3 C6 M3 |
| 1519 | Matteson Cheese & Butter Co. | Clintonville | C1 M3 |
| 325 | Mauston Coop. Cry. | Mauston | C1 M3 |
| 516 | Mayer Cheese Co. | Browntown | C4 C6 M2 M3 |
| 414 | Melrose Coop. Cry. | Melrose | M1 |
| 8-2767 | Merrick Foods | Union Center | P3 P11 P15 P17 |
| 285 | Mid-America Dairymen, Inc., Northern Div. | Baldwin | M1 M2 M7 |
| 300 | Mid-America Dairymen, Inc. | Bloomer | D1 D8 M1 M2 |
| 0823 | Mid-Port Cheese Factory | Cashton | C1 M3 |
| 1241 | Midway Coop. Cheese Factory | Cashton | C3 M3 |
| 1554 | Mill Creek Cheese Factory | Arena | C1 M3 |
| 660 | Milwaukee Cheese Co. | Monroe | C1 C2 C5 C6 M3 M14 |
| 436 | Mindoro Coop. Cry. Assn. | Mindoro | C1 C2 C7 M1 M3 |
| 0839 | Mineral Point Cheese Co. | Mineral Point | C1 M1 M3 |
| 2062 | Mississippi Milk Producers Assn. | Eastman | C3 M3 |

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|----------------------|--|----------------|---------------------------------------|-----|-----|-----|-----|-----|-----|----|--|--|
| WISCONSIN-55 (Cont.) | | | | | | | | | | | | |
| 0447 | Moquah Cheese Factory | Ashland | C3 | M3 | | | | | | | | |
| 0886 | Morgan Coop. Dairy Assn. | Oconto Falls | C1 | M3 | | | | | | | | |
| 0306 | Morrison Coop. Dairy | Greenleaf | C1 | M3 | | | | | | | | |
| 0610 | Mount Sterling Cheese Factory | Mt. Sterling | C1 | | | | | | | | | |
| 782 | National Farmers Organization | Chetek | M1 | | | | | | | | | |
| 772 | National Farmers Organization | Cuba City | M1 | | | | | | | | | |
| 812 | National Farmers Organization | Curtiss | M1 | | | | | | | | | |
| 773 | National Farmers Organization | Menasha | M1 | | | | | | | | | |
| 794 | National Farmers Organization | Sauk City | M1 | | | | | | | | | |
| 770 | National Farmers Organization | Taylor | M1 | | | | | | | | | |
| 793 | National Farmers Organization | Tomah | M1 | | | | | | | | | |
| 328 | Nelson Cheese Co. | Nelson | C1 | M3 | M14 | | | | | | | |
| 0365 | Neumann's Dairy | Brillion | C3 | M3 | | | | | | | | |
| 2094 | Newburg Corners Coop. Cheese Factory | Bangor | C3 | M3 | | | | | | | | |
| 1439 | North Clayton Cheese Factory | Soldiers Grove | C3 | M3 | | | | | | | | |
| 0525 | North Hendren Coop. Dairy | Willard | C2 | M3 | | | | | | | | |
| 0155 | North Osborne Cheese Factory | Seymour | C2 | C4 | M3 | M15 | P10 | | | | | |
| 106 | Northern Wisconsin Cry. Assn. | Oconto Falls | M3 | | | | | | | | | |
| 340 | Norwalk Cheese Coop. | Norwalk | C3 | M3 | | | | | | | | |
| 0939 | Oak Grove Cheese Factory | Clintonville | C1 | C2 | M3 | | | | | | | |
| 0716 | Osman Coop. Dairy Assn. | Newton | C1 | C2 | C6 | C7 | M3 | M14 | | | | |
| 405 | Osseo Coop. Cry Co. | Osseo | M1 | | | | | | | | | |
| 0863 | Outagamie Producers Coop. | Black Creek | C1 | C2 | C5 | C30 | M1 | M3 | M14 | | | |
| | | | M15 | | | | | | | | | |
| 308 | Pabst Farms, Inc. | Belleville | B1 | M1 | M2 | M12 | M17 | | | | | |
| 4 | Pabst Farms, Inc. | Oconomowoc | D1 | D6 | D8 | M1 | M2 | M7 | M8 | M9 | | |
| 0744 | Patch Grove Creamery | Patch Grove | C1 | M3 | | | | | | | | |
| 1163 | Patrons Pride Cheese Factory | Athens | C1 | C2 | C3 | M3 | | | | | | |
| 445 | Pauly Cheese Co., Div. of Swift & Co. | Green Bay | P9 | P10 | | | | | | | | |
| 6-44 | Pauly Cheese Co., Div. of Swift & Co. | Juneau | P10 | | | | | | | | | |
| 6-46 | Pauly Cheese Co., Div. of Swift & Co. | Monroe | P10 | | | | | | | | | |
| 6-125 | Pauly Cheese Co., Div. of Swift & Co. | Wausau | P10 | | | | | | | | | |
| 0771 | Penn Hollow Cheese Factory | Avoca | C1 | C2 | C3 | C6 | M3 | | | | | |
| 334 | Pine River Dairy Co. | Manitowoc | B1 | M12 | | | | | | | | |
| 0701 | Pine River Farmers Dairy Coop. | Merrill | C2 | C3 | M3 | | | | | | | |
| 1797 | Pine Valley Coop. Cheese Mfg. Assn. | Edgar | C3 | M3 | | | | | | | | |
| 0106 | Pleasant Corners Cheese Factory | Suring | C1 | M3 | | | | | | | | |
| 0991 | Pleasant Valley Cheese Factory | Spring Green | C3 | M3 | M14 | | | | | | | |

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|-----------------------------|--|-----------------|---|
| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 1539 | Pleasant View Cheese Factory | Appleton | C1 M3 |
| 1271 | Pleasant View Coop. Cry. Co. | Medford | C1 C2 M3 |
| 1313 | Pleasant View Dairy | Loyal | C1 C2 M3 |
| 141 | Polk Dairy Cheese Factory | Jackson | C5 M3 |
| 0835 | Preston Dairy Coop. | Fennimore | C1 M3 |
| 1590 | Pulaski Cheese Factory | Pulaski | C2 M3 |
| 2030 | Readstown Cry. Co. | Readstown | B1 C3 |
| 2178 | Red Mound Cheese Factory | DeSoto | C3 M3 |
| 0723 | Redville Dairy, Inc. | Greenwood | C18 M2 M3 M14 |
| 2003 | Retreat Cheese Factory | DeSoto | C1 M3 |
| 35 | Rice Lake Cry. Co. | Rice Lake | B1 B3 D1 D8 M10 M15 |
| 1085 | Rio Creek Coop. Cheese Co. | Rio Creek | C1 M3 |
| 0621 | River Road Cheese Factory | Fredonia | C17 M3 |
| 0454 | Rockbridge Cheese Factory | Richland Center | C1 M3 |
| 1209 | Rocky Ridge Coop. Dairy Co. | Mosinee | C2 M3 |
| 0931 | Rogersville Cheese Factory, Inc. | Rosendale | C17 C18 M2 M3 M14 |
| 1458 | Rose Brook Cheese Factory | Shawano | C2 M3 |
| 0330 | Roselawn Cheese Factory | Colby | C3 |
| 1061 | Rosewood Dairy | Algoma | C1 C2 M3 |
| 0272 | Rosiere Coop. Cheese Factory | Casco | C1 C2 M3 |
| 398 | Roy's Sanitary Dairy | Monroe | B1 |
| 148 | Ryser Bros. of Wisconsin Inc. | Mt. Horeb | C1 C4 C5 C6 C7 C13 M3 M14 |
| 1785 | S&R Cheese Corp. | Plymouth | C17 C18 C20 C21 M2 M3 M14 |
| 343 | *Safeway Stores, Inc. | Durand | D2 P4 |
| 2048 | Sanitary Cry. | Boscobel | B1 C1 |
| 10 | Sanna Division, Beatrice Foods Company | Menomonie | B1 D1 D2 M1 M2 P4 P5 P7 S6 S11 S18 S20 |
| 777 | Sanna Division, Beatrice Foods Company | Vesper | S6 S20 S24 |
| 491 | Sargento Cheese Co. Inc. | Plymouth | P10 |
| 1076 | Schlinsog Dairy Inc. | Loyal | C1 M3 |
| 0249 | School Grove Dairy Coop. | Brillion | C3 M3 M14 |
| 443 | Schreiber, L. D. Co. | Green Bay | P9 P10 |
| 0795 | Schultz Cry. Co. | Antigo | C1 C2 M1 M3 M14 |
| 2118 | Schurman's Butter & Cheese, Inc. | Bloomington | C1 C2 |
| 820 | Schurman's Butter & Cheese, Inc. | Lancaster | C1 C2 C6 C7 M3 M14 M15 |
| 1238 | Sherry Dairy | Sherry | C1 C2 C6 M3 |
| 636 | Silver & Lewis Cheese Co. | Monticello | C5 C6 M3 M14 |
| 8-1944 | Sloane Foods, Inc. | Viroqua | P1 |
| 0130 | Soldiers Grove Farmers Coop. Cheese Factory | Soldiers Grove | C3 M3 |
| 240 | South Alma Cheese Factory | Alma Center | C17 M3 |
| 1164 | South Chase Cheese Factory | Pulaski | C1 M3 |

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|-----------------------------|---|-----------------|---------------------------------------|
| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 373 | Spooner Coop. Cry. | Spooner | B1 C3 C5 C7 |
| 2109 | Springdale Cheese Factory | Viola | C3 M3 |
| 0172 | Springside Cheese Factory | Coleman | C1 M3 |
| 0285 | Star Valley Cry. Co. | Soldiers Grove | C3 M3 |
| 1350 | Stella Cheese Co., Div. of Universal Foods | Broddhead | C17 M2 M3 |
| 2095 | Stella Cheese Co., Div. of Universal Foods Corp. | Campbellsport | C17 C18 M2 M3 M14 |
| 1891 | Stella Cheese Co., Div. of Universal Foods | Clayton | C20 C21 C36 M2 M3 |
| 2144 | Stella Cheese Co., Div. of Universal Foods Corp. | Cumberland | C34 C42 M2 M3 |
| 2120 | Stella Cheese Co., Div. of Universal Foods Corp. | Dodgeville | C17 C18 M2 |
| 0120 | Steve's Cheese Co. | Denmark | C1 C2 M3 M14 |
| 8-1244 | Sturm, A. & Sons, Inc. | Manawa | D2 P1 P3 P4 P7 P16 |
| 1823 | Stephensville Cheese Factory | Hortonville | C3 M3 |
| 0475 | Suemnicht Cheese Co. | Loganville | C1 M1 M3 |
| 1608 | Summit Cheese Co. | Wilson | C1 C2 C3 M3 |
| 186 | Sunny Creek Cheese Factory | Randolph | C5 M3 |
| 1294 | Sunset Coop. Cheese & Butter Co. | Wausau | C1 C2 M3 |
| 210 | Swift & Co. | La Crosse | P1 |
| 0739 | Sylvan Cheese Factory | Richland Center | C3 M3 |
| 0630 | Thiry Daems Cheese Factory | Luxemburg | C3 M3 |
| 0341 | Tolibia Cheese Mfg. Corp. | Fond du Lac | C16 C17 C18 M3 P14 |
| 1434 | Tonet Farmers Cheese Co., Inc. | Luxemburg | C2 C7 M3 |
| 0197 | Tramway Cheese Factory | Menomonie | C1 M3 |
| 1261 | Twelve Corners Cheese Factory | Black Creek | C1 C3 M3 |
| 286 | Twin Ports Coop. Dairy Assn. | Superior | B1 C1 D1 D6 D8 |
| 1508 | Twin Town Cheese Factory | Almena | C20 C21 M2 M3 |
| 406 | Unity Coop. Cry. | Strum | M1 |
| 1369 | Unity Dairy Products | Unity | C2 C3 M3 |
| 1986 | Wakefield Cheese Factory | Dodgeville | C3 M3 |
| 1074 | Warner Creek Cheese Factory | Hillsboro | C3 M3 |
| 372 | Westby Coop. Cry. | Westby | B1 C3 C12 M1 M3 M14 |
| 2126 | West Prairie Cheese Factory | Viroqua | C3 M3 |
| 0410 | Weyauwega Milk Products, Inc. | Weyauwega | B1 C1 C3 M1 M3 |
| 0901 | Weyauwega Star Dairy | Weyauwega | C2 M3 |
| 0972 | White Clover Cheese Factory | Sheboygan Falls | C1 C2 M3 |
| 0905 | White Clover Dairy Co., Inc. | Kaukauna | C1 C6 C30 C31 M1 M3 |
| 1784 | Wild Cherry Dairy | Thorp | C1 C2 C7 M3 |
| 1108 | Wild Rose Cry. Coop. | Wild Rose | C1 C2 M3 |

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|-----------------------------|--------------------------------|-----------------|---|
| <u>WISCONSIN-55 (Cont.)</u> | | | |
| 399 | Wisconsin Dairies Coop. | Barron | C1 C2 C3 C5 C6 C7 M3 M15 |
| 350 | Wisconsin Dairies Coop. | Clear Lake | M1 |
| 294 | Wisconsin Dairies Coop. | Cochrane | C3 M1 M3 |
| 360 | *Wisconsin Dairies Coop. | Reedsburg | B1 B2 D1 D6 M8 P1 |
| 0107 | Wisconsin Dairies Coop. | Richland Center | C3 D8 M1 M3 M14 M15 |
| 361 | Wisconsin Dairies Coop. | Sauk City | D1 D4 D6 D8 D9 M1 M2 M7 M8 M9 M13 M14 M15 P15 S2 S3 S28 |
| 324 | Wisconsin Dairies Coop. | Union Center | M1 |
| 1887 | Wisconsin Dairy State | Rudolph | C1 M1 M3 M14 M15 |
| 74 | Wohlt Cheese Corp. | Fremont | P9 |
| 8-2770 | Wohlt Cheese Corp. | Weyauwega | P9 |
| 1718 | Wrightstown Milk Prod. | Wrightstown | M1 |
| 304 | Wuethrich, John Cry. Co., Inc. | Greenwood | B1 B6 M18 P1 |
| 0627 | Wyoming Valley Cheese Factory | Spring Green | C3 M3 |
| 309 | Zanders Cry., Inc. | Cross Plains | B1 M18 P1 |
| <u>WYOMING-56</u> | | | |
| 11 | S.V. Cheese Corp. | Thayne | C14 C17 |

*USDA resident grading service provided.

LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.00 for each testing request or certificate issued.)

(a) Dry Milk and related products.

| | |
|---|-------|
| Total fat (ether extraction)..... | 3.25 |
| Moisture | 2.50 |
| Titrateable acidity..... | 1.25 |
| Solubility index..... | 1.65 |
| Scorched particles..... | 1.65 |
| Bacterial plate count..... | 3.25 |
| Bacterial direct microscopic count..... | 4.90 |
| Flavor | .80 |
| Whey protein nitrogen..... | 8.20 |
| Vitamin A..... | 16.30 |
| Alkalinity of Ash..... | 18.00 |
| Dispersibility | 8.20 |
| Coliform (solid media)..... | 3.25 |
| Salmonella | 13.05 |
| Phosphatase | 18.00 |
| Oxygen | 9.75 |
| Density | 1.25 |

(b) Condensed milk and related products.

| | |
|-----------------------------------|-------|
| Fat (ether extraction)..... | 4.90 |
| Total solids..... | 3.25 |
| Sugar (sucrose)..... | 18.00 |
| Net weight (per can)..... | 2.00 |
| Flavor, color, body, texture..... | 1.25 |

(c) Cheese and related products.

| | |
|--|------|
| Moisture | 3.25 |
| Moisture in duplicate..... | 4.90 |
| Total fat (ether extraction)..... | 5.75 |
| Moisture & fat (dry basis) complete..... | 9.00 |

(d) Butter and related products.

| | |
|-------------------------------------|-------|
| Moisture | 3.25 |
| Fat | 6.50 |
| Salt | 3.25 |
| Complete Kohman analysis..... | 9.75 |
| Fat and moisture (same sample)..... | 8.21 |
| Flavor, odor, body, texture..... | 1.65 |
| Peroxide value..... | 18.00 |
| Free fatty acid..... | 8.20 |
| Yeast and mold..... | 4.10 |
| Proteolytic count..... | 4.10 |

(e) Corn-Soya-Milk.

| | |
|-------------------------|-------|
| Sieve test..... | 3.25 |
| Density | 1.25 |
| Bostwick—uncooked | 4.10 |
| Bostwick—cooked | 8.20 |
| Protein (Kjeldahl)..... | 8.20 |
| Fat (Soxhlet)..... | 5.75 |
| Moisture | 2.50 |
| Crude fiber..... | 11.45 |
| Flavor | .80 |

See next page for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$18.00 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,
Grading and Laboratory Service on Dairy Products

| <u>Area Covered</u> | <u>Contact</u> | <u>Telephone Number</u> |
|---|--|--|
| Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming | <u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u> | |
| | R. F. Hedtke, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 630 Sansome Street, Room 754 San Francisco, California 94111 | AC 415 556-5585 |
| Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas | <u>PLANT INSPECTION AND GRADING SERVICE</u> | |
| | H. K. Linden, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401 | AC 612 725-2246 |
| | <u>LABORATORY SERVICE</u> Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607 | AC 312 353-6525 |
| Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin | <u>PLANT INSPECTION AND GRADING SERVICE</u> | |
| | K. R. Olson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 610 South Canal St., Room 664 Chicago, Illinois 60607 | AC 312 353-6680 |
| | <u>LABORATORY SERVICE</u> Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607 | AC 312 353-6525 |
| Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia | <u>PLANT INSPECTION AND GRADING SERVICE</u> | |
| | L. C. Iverson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA U.S. Court House & Federal Bldg. 100 South Clinton St., Room 1205 Syracuse, New York 13202 | AC 315 473-3596 (Commercial) 951-3596 (Government FTS) |
| | <u>LABORATORY SERVICE</u> Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607 | AC 312 353-6525 |

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